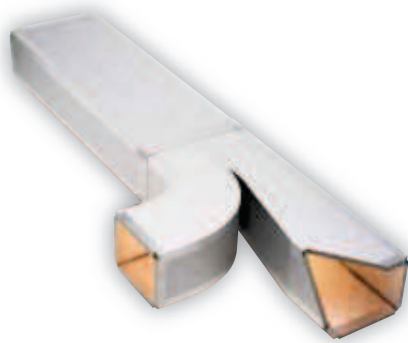




[general catalogue]

Bductal
preinsulated aluminium ducts system

[air ducts]





P3 preinsulated
panels systems

air, P3's mission for over 50 years

From more than 3 generations we have been working in the air distribution ducts field.

In 1989 what was born as an adventure took a final shape, giving birth to P3.

Today P3 is part of an international, ever increasing group, whose mission is the promotion of the P3ductal pre-insulated aluminium duct with the aim of turning it into an important reality in the market of air distribution ducts.

The P3ductal system is produced in some plants in the world, **distributed in more than 40 countries and can count on a widespread sales network, able to give the required support to customers and consultants** for a correct choice and use of the product. P3 has furthermore created **a school of certified duct makers able to grant a high working standard in the manufacturing of air distribution ducts.**



Following a course of continuous improvement from the technical and commercial point of view, P3 has renewed the system of construction of traditional galvanised sheet ducts, by developing the **P3ductal technology which makes use of pre-insulated aluminium panels**, creating at the same time, **accessories, tools and machinery intended for the construction and installation of air distribution ducts.**

P3's force points are represented by the **constant quality research on its products through a continuous commitment in the study and innovation, thanks to its internal laboratories** which cooperate in close relationship with University's Research Centres, all of this to offer vanguard performances and technologically advanced materials. **Since 1996 P3 is working under a quality certified standard according to the UNI EN ISO 9001.**

P3ductal system

» panels «

sandwich panels with external aluminium sheet covering a closed cell insulating material



» equipment «

Automatic machinery and manual working tools studied on purpose to realize in a simple and professional way, both in a completely equipped work shop and directly at the job site, all the manufacturing and installation operation required by P3ductal ducts (plotting, cutting, bending, gluing, duct closing, section bar application, and installation).



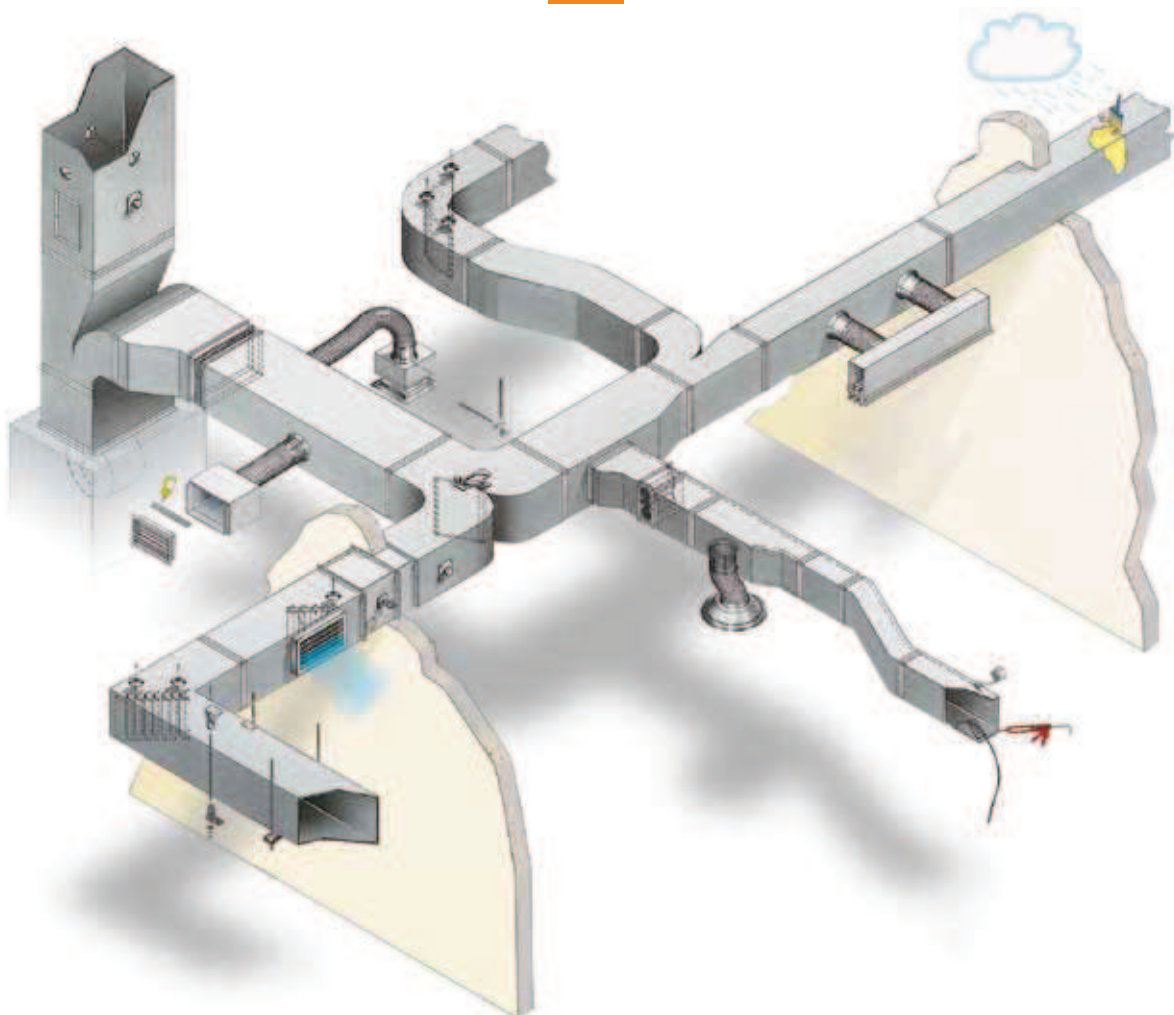
» accessories «

Flange, section bar and accessories for duct joining and installation.



» knowhow «

Technical and commercial support for consultants and contractors.



10 product 10 strong points

- 1 Thermal insulation:** constant and continuous in all duct sections. Special closed-cell insulation **guarantees low thermal conductivity and limits the risk of condensation.**
- 2 Friction loss:** the low number of flanges and limited surface roughness keep **linear friction losses at very low levels.**
- 3 Airtight seal:** airtightness of P3ductal ducts **is eight times more than traditional ducts**
- 4 Energy saving:** perfect thermal insulation and optimum airtight seal **allow for maximum exploitation of air handling unit capacity, increasing efficiency and reducing operating costs.**
- 5 Hygiene and air quality:** the use of **aluminium for the internal surfaces** of ducts ensures hygiene and cleanliness. **The problem of ageing of the insulation and consequent release of particles is non-existent.**
- 6 Safety:** P3ductal ducts have **a low participation in fire**, do not drop and smokes have a reduced opacity and toxicity. **P3ductal is in conformity with the requirements of the most restrictive international regulations.**
- 7 Light weight:** the very light weight allows a **reduction of weight on the structures, supporting points, workmanship costs and materials necessary for the installation.**
- 8 Silent operations:** the sandwich structure (aluminium – insulating material – aluminium) guarantees a **good acoustic behaviour. Vibration and reverberation are stopped by the insulating material**, contributing to a higher comfort in the environment where P3ductal is installed.
- 9 Duration:** the outer aluminium coating coupled with the insulating material provides **sturdiness, rigidity and good resistance to corrosion, erosion and deformation even in special applications.**
- 10 Construction easiness:** possibility of **manufacturing ducts in the work shop or directly at job site** with considerable **advantages on transport costs.**

index



panels



automatic equipment



job site equipment



accessories

Panels index

15HB21	Piral MD Hydrotec Panel - embossed/embossed, 60µm/60µm	pag. 12
15HP21	Piral HD Hydrotec Panel - embossed/embossed, 80µm/80µm	pag. 12
15HS21	Piral HD Hydrotec Panel - embossed/embossed, 200µm/80µm	pag. 12
15HP31	Piral HD Hydrotec Big Size Panel - embossed/embossed, 80µm/80µm	pag. 12
15HL21	Piral HD Hydrotec Smooth Panel - embossed/smooth, 80µm/80µm	pag. 12
15HN21	Piral HD Hydrotec Smooth Panel - embossed/smooth, 80µm/200µm	pag. 13
15OL21	Piral HD Hydrotec Smooth Panel - embossed/smooth, 200µm/80µm	pag. 13
15HR21	Piral HD Hydrotec Smooth Panel - embossed/smooth, 200µm/200µm	pag. 13
15HL31	Piral HD Hydrotec Smooth Panel - embossed/smooth, 80µm/80µm	pag. 13
15HS31	Piral HD Hydrotec Outsider Panel - embossed/embossed, 200µm/80µm	pag. 13
15OL31	Piral HD Hydrotec Outsider Panel - embossed/smooth, 200µm/80µm	pag. 14
15HR31	Piral HD Hydrotec Outsider Panel - embossed/smooth, 200µm/200µm	pag. 14
15HL21ABT	Piral HD Hydrotec Panel antimicrobial treat. - embossed/smooth, 80µm/80µm	pag. 14
15HN21ABT	Piral HD Hydrotec Panel antimicrobial treat. - embossed/smooth, 80µm/200µm	pag. 15
15OL31ABT	Piral HD Hydrotec Panel antimicrobial treat. - embossed/smooth, 200µm/80µm	pag. 15
15HR31ABT	Piral HD Hydrotec Panel antimicrobial treat. - embossed/smooth, 200µm/200µm	pag. 15

Equipments index

22BR04	"T" Hexagonal Wrench No. 3	pag. 35-36-37	22MC01	Ducts Closing
22CL05	Electric Plate Bending Roll width 1200 mm	pag. 23	22ML01	Special Anti-R
22CL06	Electric Plate Bending Roll width 2000 mm	pag. 23	22MR01	Folding Ruler
22CM04	Telescopic Compass	pag. 34	22MR02	Tape-Measure
22CT01	Cutter	pag. 26-39	22MT01	Nylon Marking
22CT02	Hack-Saw	pag. 28-41	22PC46	Double 45° Blad
22CT03	Hack-Saw for circular holes	pag. 28-41	22PD01	Tool-Slide
22CT04	Spare part blade 20 mm holes round cutter	pag. 28-41	22PD16	Double 15° Bl
22CT05	Spare part blade 30 mm holes round cutter	pag. 28-41	22PD23	Double 22.5°
22DM01	P3ductal Template	pag. 34	22PD46	Double 45° Bl
22FC01	22PT01 Dust exhaust system	pag. 21	22PG01	Bending machi
22GN01	Stainless Steel Goniometer	pag. 34	22PL01	45° Left Jack
22IS01	Hydroglue spray system	pag. 24	22PL02	45° Right Jack
22LB01	File W/Abrasive Surface	pag. 38	22PL03	90° Straight J
22LM01	Cutter Spare Blades	pag. 26-39	22PL04	20 mm Jack P
22LN30	Automatic Straight Cut Machine	pag. 22	22PL05	30 mm Jack P
22LN31	Universal Jack Plane For Straight Cut Machine	pag. 22	22PN01	Straight Plier F

Accessories index

21CP03	Turning Vanes in Aluminium	pag. 49	21FT03	Thermal Insula
21CP04	Flat Guide For Turning Vanes Fastening	pag. 49	21FT05	Reinforcement
21CR10	Aluminium Tap-In Collars D 100 mm	pag. 54	21FT06	Traditional Flan
21CR15	Aluminium Tap-In Collars D 150 mm	pag. 54	21FT07	Angle bracket in p
21CR20	Aluminium Tap-In Collars D 200 mm	pag. 54	21GN04	Section Bar Su
21CR25	Aluminium Tap-In Collars D 250 mm	pag. 54	21GN05	Anti-Vibration
21CR30	Aluminium Tap-In Collars D 300 mm	pag. 54	21GR01	Self-Adhesive
21CR35	Aluminium Tap-In Collars D 350 mm	pag. 54	21GZ01	Outdoor gauze
21FN01	Invisible Flange Joint in Aluminium 20 mm	pag. 46	21PI01	Access door
21FN02	Invisible Flange Joint in Polymer 20 mm	pag. 46	21PR01	"U" Section Ba
21FN03	Tee Connector Flange Joint in Aluminium 20 mm	pag. 46-47	21PR02	"Chair" Sectio
21FN04	H Bayonet in Polymer	pag. 46	21PR03	"F" Section Ba
21FN05-08	Covering Angle in Polymer 20-30 mm	pag. 46	21PR04	Grille Section
21FN06	Invisible Flange Joint in Aluminium 30 mm	pag. 46-47	21PR05	Saddle Section
21FN07	Tee Connector Flange Joint in Aluminium 30 mm	pag. 46	21PR06	"S" Section Ba
21FN09	Invisible Flange Joint in Polymer 30 mm	pag. 46	21PR07	"F" Section Ba
21FS03	Thermal Insulating Tape for Joints	pag. 46	21PR11	U" Section Ba
21FT01	Traditional Flange Joint in Aluminium 20 mm	pag. 48	21PR12	"Chair" Sectio

15HL21PLUS	Piral HD Hydrotec Panel with self clean. and antimic. treat.- embos./smo. 80µm/80µm	pag. 15
15HN21PLUS	Piral HD Hydrotec Panel with self clean. and antimic. treat.- embos./smo. 80µm/200µm	pag. 16
15OL31PLUS	Piral HD Hydrotec Panel with self clean. and antimic. treat.- embos./smo. 200µm/80µm	pag. 16
15HR31PLUS	Piral HD Hydrotec Panel with self clean. and antimic. treat.- embos./smo. 200µm/200µm	pag. 16
15HE21	Piral HD Hydrotec Panel combined with polyester - embossed/embossed, 80µm/80µm	pag. 16













Machine	pag. 25
Rebound Hammer	pag. 28-41
Thin Stiff Plastic	pag. 34
5 m Length	pag. 34
Pencil	pag. 34
Pen-Holder Cartridge 30 mm Thick.	pag. 35
	pag. 35-37
Pen-Holder Cartridge	pag. 37
Blade-Holder Cartridge	pag. 37
Pen-Holder Cartridge	pag. 35
Line	pag. 37
Plane	pag. 36
Plane	pag. 36
Back Plane	pag. 36
Plane Spare Blades	pag. 35-36-37
Plane Spare Blades	pag. 22-35-36
For Invisible Flange Joint	pag. 28-41

22PN02	90° Plier For Invisible Flange Joint	pag. 28-41
22PS05	Pneumatic Silicone Rifle	pag. 27-40
22PT01	Computerized Cut System Machine (CAM)	pag. 21
22PT16	Table for 22PT01	pag. 21
22PT08	22PT01 Milling Cutter Machine 45° -90° Cutting	pag. 21
22PT15	22PT08 Spare Drill	pag. 21
22SG01	Adjustable Tape Marker	pag. 26-39
22SL01	Soft Spatula	pag. 26-39
22SL02	Stiff Spatula	pag. 39
22SM01	Manual Glue Spreader	pag. 38
22SM02	Spare Brush for Manual Glue Spreader	pag. 38
22SP01	Pneumatic Glue Spreader	pag. 38
22SP02	Spare Gun for Pneumatic Glue Spreader	pag. 38
22SP03	Spare Flexible Hose for Pneumatic Glue Spreader	pag. 38
22SP04	Spare Brush Pipe for Pneumatic Glue Spreader	pag. 38
22SP05	Spare Brush for Pneumatic Glue Spreader	pag. 38
22SQ07	700 mm Square in Aluminium	pag. 34

Sealing Tape for Joints	pag. 48
Angles in polyamide fibre-glass	pag. 48
Flange Joint Aluminium 30 mm	pag. 48
Profile for 30 mm thick traditional flange	pag. 48
Supporting Anti-Vibration Sheet	pag. 47
Sheet H= 100 mm	pag. 47
Duct Gaskets	pag. 48
	pag. 14-46
	pag. 55
Bar in Aluminium 20 mm	pag. 52-55
Section Bar in Aluminium 20 mm	pag. 53-55
Bar in Aluminium 20 mm	pag. 52-53
Bar 20 mm	pag. 54
Section Bar in Aluminium 20 mm	pag. 50
Bar in Aluminium 20 mm	pag. 54
Bar in Aluminium 30 mm	pag. 52-53
Bar in Polymer 20 mm	pag. 55
Section Bar in Polymer 20 mm	pag. 53-55

21PR13	"F" Section Bar in Polymer 30 mm	pag. 52-53
21PR14	"U" Section Bar in Aluminium 30 mm	pag. 52-55
21PR15	"Chair" Section Bar in Aluminium 30 mm	pag. 53-55
21PR29	Plasterboard profile 20 mm	pag. 54
21PR34/35	Deflector profile 20/30 mm	pag. 53
21RF01	Aluminium Shaped Disk	pag. 49-51
21RF02	Reinforcement Section Bar in Aluminium	pag. 51
21RF03	Self-Threading Screws 6,3 x 60 mm	pag. 49-51
21RV01	Special Aluminium Rivets 3,8 x 30 mm	pag. 53
21SQ01-02	Zinc - coated Steel Angle Bracket 20-30 mm	pag. 48-53-54
21SQ03-04	Steel Angle Bracket for "F" Bar 20-30 mm	pag. 52-53
21SR01	Double Vane Section Bar for Modular Damper	pag. 52
21SR02	Omega Vane Section Bar for Modular Damper	pag. 52
21SR03	"C" Section Bar for Modular Damper	pag. 52
21SR04	Gear for Modular Damper	pag. 52
21SR05	Gear Shims for Modular Damper	pag. 52
21SR06	Gasket for Modular Damper	pag. 52
21SR07	Drive for Modular Damper	pag. 52

Each phase has its colour

1. plotting  
2. cutting  
3. bending  
4. gluing  
5. duct closing  
6. accessories application  

for single-phase focus see automatic equipment introduction pages (page 18) and the introduction to the workshop equipment (page 30)

22SQ12	1200 mm Square in Aluminium	pag. 34
22ST12	1200 mm Length Aluminium Ruler	pag. 35
22ST40	4000 mm Length Aluminium Ruler	pag. 35
22SZ01	Panel Brush	pag. 38
22TN01	Section Bar Cutting Machine	pag. 28-41
22TV01	Folding Work Table W/Special Matting	pag. 34
22TV02	Spare Matting	pag. 34
22VL06	P3ductal FULL tool box	pag. 32
22VL07	P3ductal EMPTY tool box	pag. 32
22VL08	P3ductal LIGHT tool box	pag. 32

21SR08	Screws for Modular Damper	pag. 52
21SS01-05	Self - Adhesive/Hooked hanger bracket	pag. 50
21CL00	Solvent for "PAINT" Glue	pag. 38
21CL01	"PAINT" Glue 4 Kg	pag. 38
21CL02	"PAINT" Glue 15 Kg	pag. 38
21CL06	Ultra-Rapid Glue 50 gr.	pag. 28-41
21CL07	Ultra-Rapid Glue 500 gr.	pag. 28-41
21CL08	"Profiles" Glue 500 gr.	pag. 28-41
21CL09	"Profiles outdoor" Glue 500 gr.	pag. 28-41
21CL10	Ultra-Rapid Glue 50 gr.	pag. 24
21CL11	Ultra-Rapid Glue 500 gr.	pag. 24
21SL01	Sealant Aluminium Colour	pag. 27-40
21SL02	Special Sealant sanitary use	pag. 27-40
21GS01	Gum Skin Waterproof Coating	pag. 14
21NS01	75 mm Aluminium Tape	pag. 26-39
21NS02	75 mm P3ductal Aluminium Tape	pag. 26-39
21NS05	75 mm P3ductal embossed aluminium tape	pag. 26-39



EPD. We have certified our ecological imprint.

P3ductal panels are produced by P3 using exclusively on a world-wide level our Hydrotec technology, based on an international patent EP 1115771 B1, which makes it possible to eliminate the greenhouse effect (GWP=0) as well as the environmental impact on the ozone in the stratosphere (ODP=0). The environmental compatibility of the P3ductal panel was obtained through the use of water in the expansion (blowing) process of the polyurethane foam, instead of the fluorogases causing greenhouse effect (i.e., CFCs, HCFCs, HFCs) and hydrocarbons (HCs). Our Hydrotec technology for expansion of the rigid polyurethane PUR complies with all the European standards and regulations and looks ahead to anticipate possible future directives which, following a restrictive line, will ban the use of all fluorogases.

Hydrotec, innovative technology!

Once chloro gases reach the atmosphere, they are hit by ultraviolet radiations and through a process of photo dissociation, they emit chloro radicals which react with the ozone causing its destruction. Traditional expansion or blowing techniques for polyurethane use the (exothermal) reaction between polyol and isocyanate to cause evaporation of a liquid with a low boiling point introduced in the mixture. These gases remain mostly trapped in the cellular structure of the polyurethane polymer being formed. As time goes by, the composition of the gas contained in the cells may vary due to its natural tendency to be in balance with the environment. This process is influenced by such factors as the type of outer coating of the foam, its density, the working temperature, the formula, the type of gas, etc. **With our new P3 technology, expansion is achieved by using only the gas generated by the reaction between the isocyanate and water, combined with the reaction between polyol and isocyanate with the ensuing formation of a polyurethane chain.**

From the preliminary studies to the EPD.

The EPD certification represents the greatest achievement at the end of a complicated itinerary which P3 wanted to embark on in order to obtain proof of its commitment in matters of environmental protection and to guarantee the complete eco-compatibility of P3ductal.

- » The first step was that of **comparing the environmental impact caused by the various expanding** (blowing) agents used in different types of pre-insulated aluminium panels on the market.
- » Next, a broader study was carried out, the LCA (Life Cycle Assessment), comparing the environmental impact (in terms of GWP100) of the different types of air ducts available.
- » The LCA study represented the starting point which would lead to the release of the **product's environmental certification EPD** (i.e., Environmental Product Declaration). In order to obtain further specification of the environmental certification making it significant for the whole sector of air ducts, P3 then proceeded to a precise definition of the standards **stated in the PCR** (Product Category Rules) to then pass on to a final **document drafted according to ISO 14025 standards, supervised by a special supranational body (International EPD System) and later published on the website www.environdec.com**

The intent commitment of P3 in matters concerning environmental protection became a tangible asset with the prestigious EPD (Environmental Product Declaration). Indeed, P3 is the first company in the segment of ducts for air-handling to have an environmental declaration for the product EPD.

EPD is a document by which the company communicates clearly and explicitly the environmental performance of a product on the basis of a number of set parameters. The accuracy and correctness of the information contained in it are guaranteed by an external certification and by registration by an authorised body.

For every application the right duct

Bductal indoor
indoor applications duct[al] system

indoor applications
duct system



Bductal outdoor
outdoor applications duct[al] system

outdoor applications
duct system



Bductal care
high hygiene applications duct[al] system

high hygiene applications
antimicrobial duct system



Bductal careplus
easy cleaning high hygiene duct[al] system

self-cleaning and antimicrobial
duct system



Bductal resistant
aggressive applications duct[al] system

aggressive applications
duct system



Bductal smart4
fast construction duct[al] system

low pressure
duct system



Bductal smart8
fast construction duct[al] system

low pressure high aesthetics
duct system



Just the right panel for every duct



standard Piral HD Hydrotec panels: : standard panels for applications in interiors and with smooth aluminium for external applications in interiors where a high level of hygiene is required



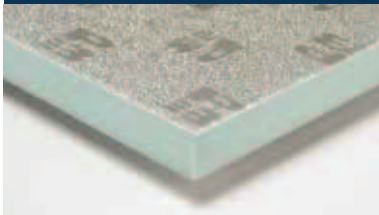
Requirements

- > safety
- > eco-sustainability
- > energy saving

Applications

- > shopping malls and offices
- > theatres, cinemas, sports facilities
- > airports and railway terminals

I 5HP2 I - Piral HD Hydrotec Panel



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/80 µm
Finish of the aluminium	Embossed/embossed

I 5HS2 I - Piral HD Hydrotec Panel



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	200/80 µm
Finish of the aluminium	Embossed/embossed

The 200 µm thickness of the external aluminium imparts special resistance to this panel, which can thus protect the duct from accidental shocks if fitted in exposed sections (e.g. technical room).

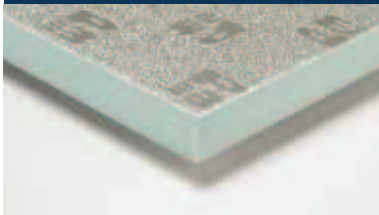
I 5HP3 I - Piral HD Hydrotec Big Size Panel



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	80/80 µm
Finish of the aluminium	Embossed/embossed

the 30,5 mm thickness of the foam imparts a convenient degree of resistance making this panel suitable for the construction of big size ducts and reducing the number of reinforcements necessary.

I 5HB2 I - Piral MD Hydrotec



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	60/60 µm
Finish of the aluminium	Embossed/embossed

Piral HD Hydrotec smooth panels

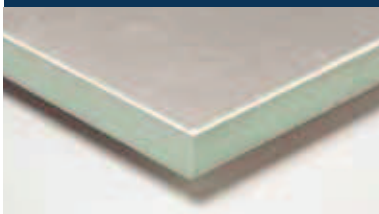
Requisites

- > high level of hygiene and air quality
- > ease of cleaning
- > ease of maintenance

Applications

- > hospitals
- > laboratories
- > foodstuffs and pharmaceutical industry

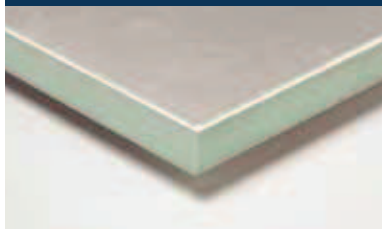
I 5HL2 I - Piral HD Hydrotec



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/80 µm
Finish of the aluminium	Embossed/smooth

Piral HD Hydrotec smooth Panels

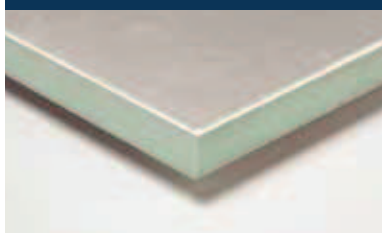
I 5HN2 I - Piral HD Hydrotec smooth Panel



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/200 µm
Finish of the aluminium	Embossed/smooth

the 200 µm thickness of the internal aluminium sheet guarantees maximum resistance to any possible damage which might be done while internal cleaning operations and maintenance work take place.

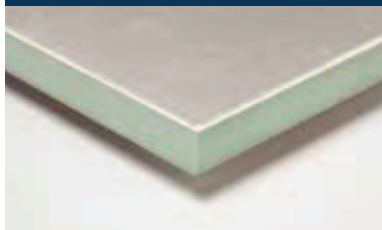
I 5OL2 I - Piral HD Hydrotec smooth Panel



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	200/80 µm
Finish of the aluminium	Embossed/smooth

The 200 µm thickness of the external aluminium imparts special resistance to this panel, thus protecting the duct from accidental shocks if fitted in exposed sections (e. g. technical room).

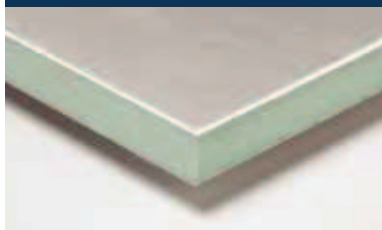
I 5HR2 I - Piral HD Hydrotec smooth Panel



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	200/200 µm
Finish of the aluminium	Embossed/smooth

the 200 µm thickness of the internal sheet guarantees resistance to any possible damage which might be done while internal cleaning operations and maintenance work take place. The 200 µm thickness of the external aluminium makes the panel resistant to accidental shocks if it is fitted in exposed sections.

I 5HL3 I - Piral HD Hydrotec smooth Panel



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	80/80 µm
Finish of the aluminium	Embossed/smooth

the 30,5 mm thickness of the foam imparts special resistance to this panel, making it suitable for the construction of big size ducts and reducing the number of reinforcements necessary.



Piral HD Hydrotec outsider Panels: panels for standard external applications and for applications outdoors for rooms where a high level of hygiene is required



Requisites

- > resistance to atmospheric agents, to wind and snow
- > resistance to perforations and to accidental shocks

Applications

- > shopping malls and offices
- > theatres, cinemas, sports facilities
- > airports and railway terminals

I 5HS3 I - Piral HD Hydrotec outsider Panel



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	200/80 µm
Finish of the aluminium	Embossed/embossed

The 30,5 mm thickness of the foam and the 200 µm of the external aluminium impart to this panel special resistance to atmospheric agents and accidental shocks. It should be used in combination with the waterproofing sheath Gum Skin.

Just the right panel for every duct

Piral HD Hydrotec outsider smooth panels

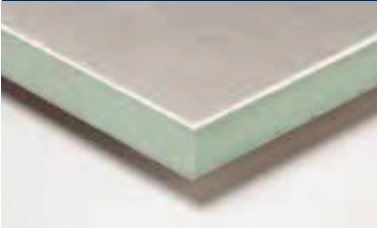
Requirements

- > resistance to atmospheric agents
- > resistance to shocks and to accidental perforation
- > high air quality

Applications

- > hospitals
- > laboratories
- > foodstuffs and pharmaceutical industry

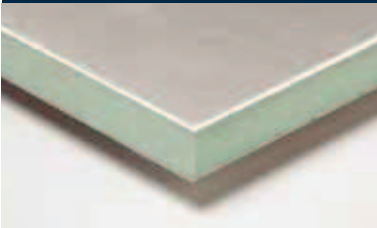
I 50L3 I - Piral HD Hydrotec outsider smooth Panel



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	200/80 µm
Finish of the aluminium	Embossed/smooth

The 30,5 mm thickness of the foam and the 200 µm of the external aluminium impart to this panel special resistance to atmospheric agents and accidental shocks and the internal coating in smooth aluminium makes this panel suitable for the construction of ducts to be fitted outdoors at the service of rooms where a high level of hygiene is required. It should be used in combination with the waterproofing sheath Gum Skin.

I 5HR3 I - Piral HD Hydrotec outsider smooth Panel



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	200/200 µm
Finish of the aluminium	Embossed/smooth

The 30,5 mm thickness of the foam and the 200 µm of the external aluminium impart to this panel special resistance to atmospheric agents and accidental shocks and the internal coating in smooth aluminium makes this panel suitable for the construction of ducts to be fitted outdoors at the service of rooms where a high level of hygiene is required. It should be used in combination with the waterproofing sheath Gum Skin.

2 I GSO I - Waterproofing Sheath Gum Skin



This waterproofing sheath is resistant to UV rays and to freezing and thawing cycles. The inner-action additives, fungicides, bactericides and plasticising agents cause the product to remain completely unaltered over time, even in conditions of average industrial pollution. Standard colour: grey; other colours available upon request. Packaging: 15-litre drum.

2 I GZO I - Outdoor gauze



Reinforcement gauze to be applied in correspondence of the joining flanges for outdoor installations, together with Gum Skin waterproofing treatment

For further information on the construction method, please check our handbook for the construction and installation of ducts



Piral HD Hydrotec Panels with antimicrobial treatment: : panels with antimicrobial treatment for applications in places where a high level of hygiene is required



Requirements

- > high air quality
- > absolute hygiene

Applications

- > operating theatre
- > white rooms

I 5HL2 I ABT - Piral HD Hydrotec Panel with antimicrobial treatment

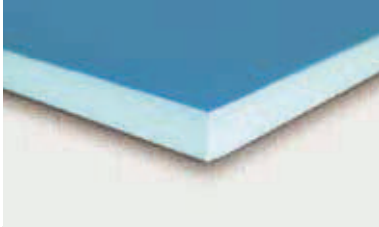


Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/80 µm
Finish of the aluminium	Embossed/smooth
Antimicrobial treatment	with aluminium on the internal side

The internal smooth aluminium coating and the antimicrobial treatment make this panel suitable for the construction of ducts at the service of rooms where a high degree of hygiene is required.

Piral HD Hydrotec panels with antimicrobial treatment

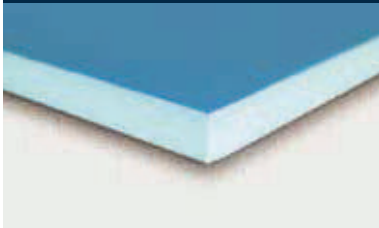
I 5HN2 | ABT - Piral HD Hydrotec Panel with antimicrobial treatment



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/200 µm
Finish of the aluminium	Embossed/smooth
Antimicrobial treatment	with aluminium on the internal side

the 200 µm thickness of the internal sheet guarantees maximum resistance to any possible damage which might be done while internal cleaning operations and maintenance work take place. This, together with the internal aluminium coating and the antimicrobial treatment make this panel most suitable for the construction of ducts in places where high level of hygiene is required.

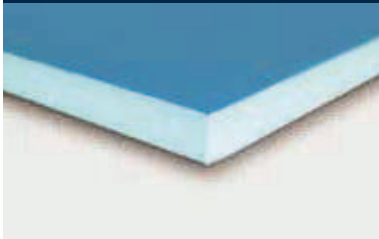
I 5OL3 | ABT - Piral HD Hydrotec outsider Panel with antimicrobial treatment



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	200/80 µm
Finish of the aluminium	Embossed/smooth
Antimicrobial treatment	with aluminium on the internal side

The 30,5 mm thickness of the foam and the 200 µm of the external aluminium impart to this panel special resistance to atmospheric agents and to shocks. This, together with the internal smooth aluminium coating and the antimicrobial treatment make this panel suitable for the construction of ducts to be fitted outdoors at the service of rooms where a high level of hygiene is required. It should be used in conjunction with the waterproofing sheath Gum Skin.

I 5HR3 | ABT - Piral HD Hydrotec outsider Panel with antimicrobial treatment



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	200/200 µm
Finish of the aluminium	Embossed/smooth
Antimicrobial treatment	with aluminium on the internal side

The 30,5 mm thickness of the foam and the 200 µm of the external aluminium impart to this panel special resistance to atmospheric agents and to shocks. This, together with the internal smooth aluminium coating and the antimicrobial treatment make this panel suitable for the construction of ducts to be fitted outdoors at the service of rooms where a high level of hygiene is required. It should be used in conjunction with the waterproofing sheath Gum Skin.



P3ductal careplus - antimicrobial panels with self-cleaning nanostructured coating to be used in environments which require high levels of hygiene.



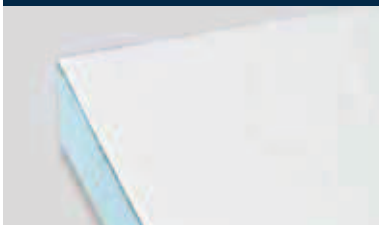
Requirements

- > highest air quality
- > total cleaning
- > absolute hygiene

Applications

- > operating rooms
- > clean rooms

I 5HL2 | PLUS - Piral HD Hydrotec panel with self cleaning and antimicrobial treatment



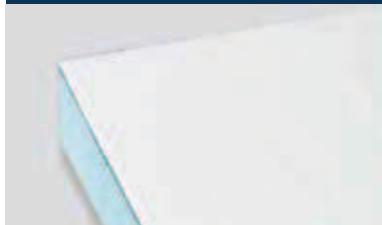
Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/80 µm
Finish of the aluminium	Embossed/Smooth
Self cleaning and antimicrobial treatment	Internal side

the internal smooth self-cleaning and antimicrobial aluminium makes this panel ideal for ducts at the service of environments with the highest hygiene requirements.

Just the right panel for every duct

P3ductal careplus

I 5HN2 I PLUS - Piral HD Hydrotec panel with self cleaning and antimicrobial treatment



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/200 µm
Finish of the aluminium	Embossed/smooth
Self cleaning and antimicrobial treatment	Internal side

The 200µm thick internal aluminium guarantees maximum resistance to potential damage during maintenance and internal cleaning. This together with the internal smooth self-cleaning and antimicrobial aluminium makes this panel ideal for the construction of ducts at the service of environments with the highest hygiene requirements.

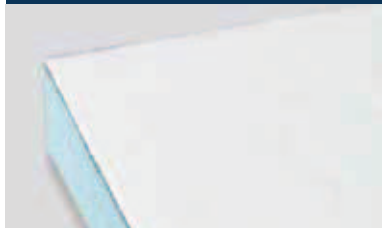
I 5OL3 I PLUS - Piral HD Hydrotec panel with self cleaning and antimicrobial treatment



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	200/80 µm
Finish of the aluminium	Embossed/smooth
Self cleaning and antimicrobial treatment	Internal side

The 30,5 mm foam and 200µm external aluminium, confer to the panel resistance to the atmospheric agents and accidental damage. This together with the internal smooth self-cleaning and antimicrobial aluminium makes this panel ideal for the construction of outdoor ducts at the service of environments with the highest hygiene requirements. To be used together with Gum Skin waterproofing.

I 5HR3 I PLUS - Piral HD Hydrotec Outsider panel with self cleaning and antimicrobial treatment



Size of panel	4000x1200 mm
Thickness of panel	30,5 mm
Thickness of external/internal aluminium	200/200 µm
Finish of the aluminium	Embossed/smooth
Self cleaning and antimicrobial treatment	Internal side

The 30,5 mm foam and 200µm external aluminium, confer to the panel resistance to the atmospheric agents and accidental damage. This together with the internal smooth self-cleaning and antimicrobial aluminium makes this panel ideal for the construction of outdoor ducts at the service of environments with the highest hygiene requirements. To be used together with Gum Skin waterproofing.



Piral HD Hydrotec Panels combined with polyester: panels for applications in places with an aggressive atmosphere



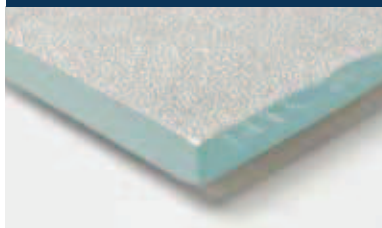
Requirements

- > resistance to aggressive types of atmosphere
- > resistance to corrosion

Applications

- > swimming-pools
- > dairies
- > cheese-ripening rooms

I 5HE2 I - Piral HD Hydrotec Panel combined with polyester



Size of panel	4000x1200 mm
Thickness of panel	20,5 mm
Thickness of external/internal aluminium	80/80 µm
Finish of the aluminium	Embossed/embossed

This panel is equipped with a polyester film of 13 µm



For further details regarding P3smart, please refer to the related brochures and product catalogues.



automatic equipment

CONSTRUCTION PHASES with automatic equipment



1 plotting

In this phase, the perimeter of the single piece that will compose the finished duct (linear or fitting) after cutting and assembling is plotted on the panel.



2 cutting

Using the appropriate tools (manual or automatic) in this phase, the single pieces to be used in the fabrication of the duct are cut from the panel.



3 bending

In this phase (required only for the production of duct fittings), indentations are applied to the piece of panel allowing the panel to be adapted to the shapes of the finished duct.



4 gluing

During gluing, all pieces produced above are assembled with the use of special glues and the finished duct takes shape.



5 closing

In this phase, the duct is trimmed and finished through pressing and taping.



6 accessories application

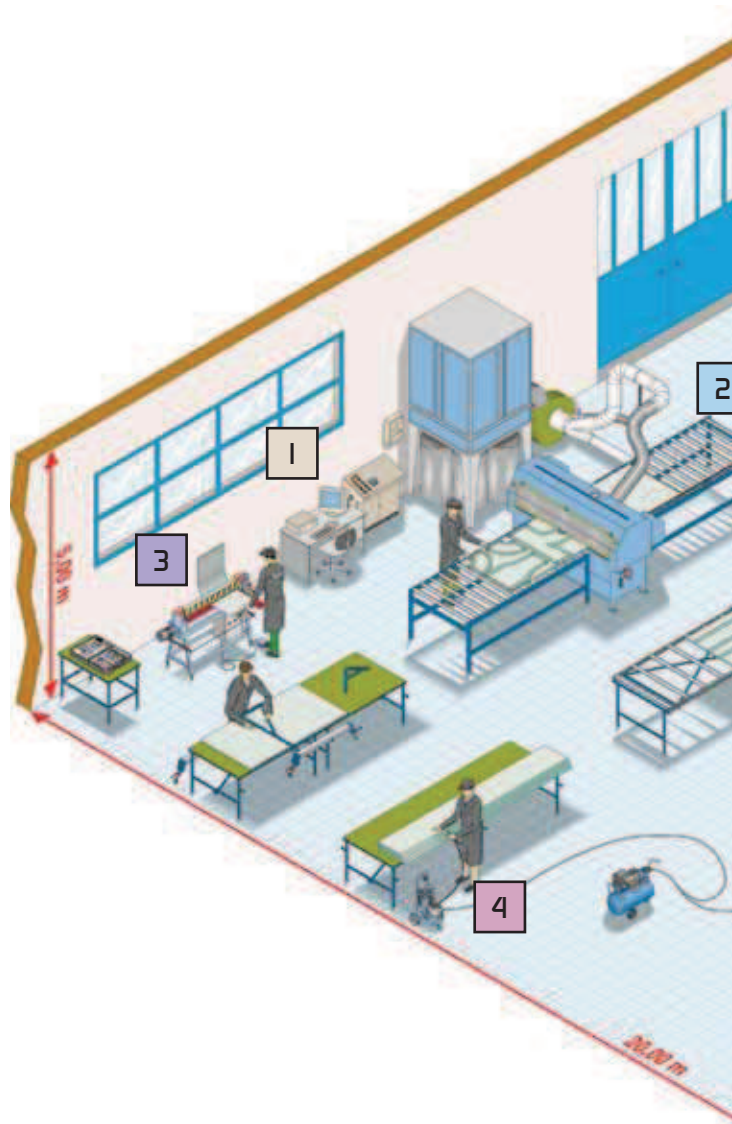
Using specific tools and glues, the section bars required are applied to the finished duct. When the duct is installed, these section bars permit easy connection of the single pieces for the completion of the air distribution system.



1 plotting



- BravoP3 software (code 22PT09)



For the correct construction of duct by means of the automatic equipment it is necessary to have, further to the machinery, also a working table with matting (see page 34), squares (see page 34), rulers (see page 35), a tool box (see page 32)



2 cutting



- Computerized Cut System Machine (CAM) (code 22PT01)
- Automatic Straight Cut Machine (code 22LN30)



3 bending



- Electric Plate Bending Roll width 1200 mm (code 22CL05)
- Electric Plate Bending Roll width 2000 mm (code 22CL06)



4 gluing



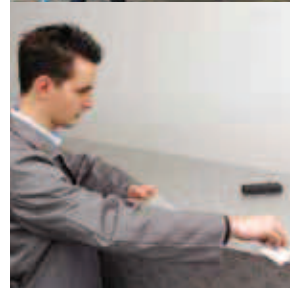
- Hydroglue spray system (code 22IS01)



5 closing



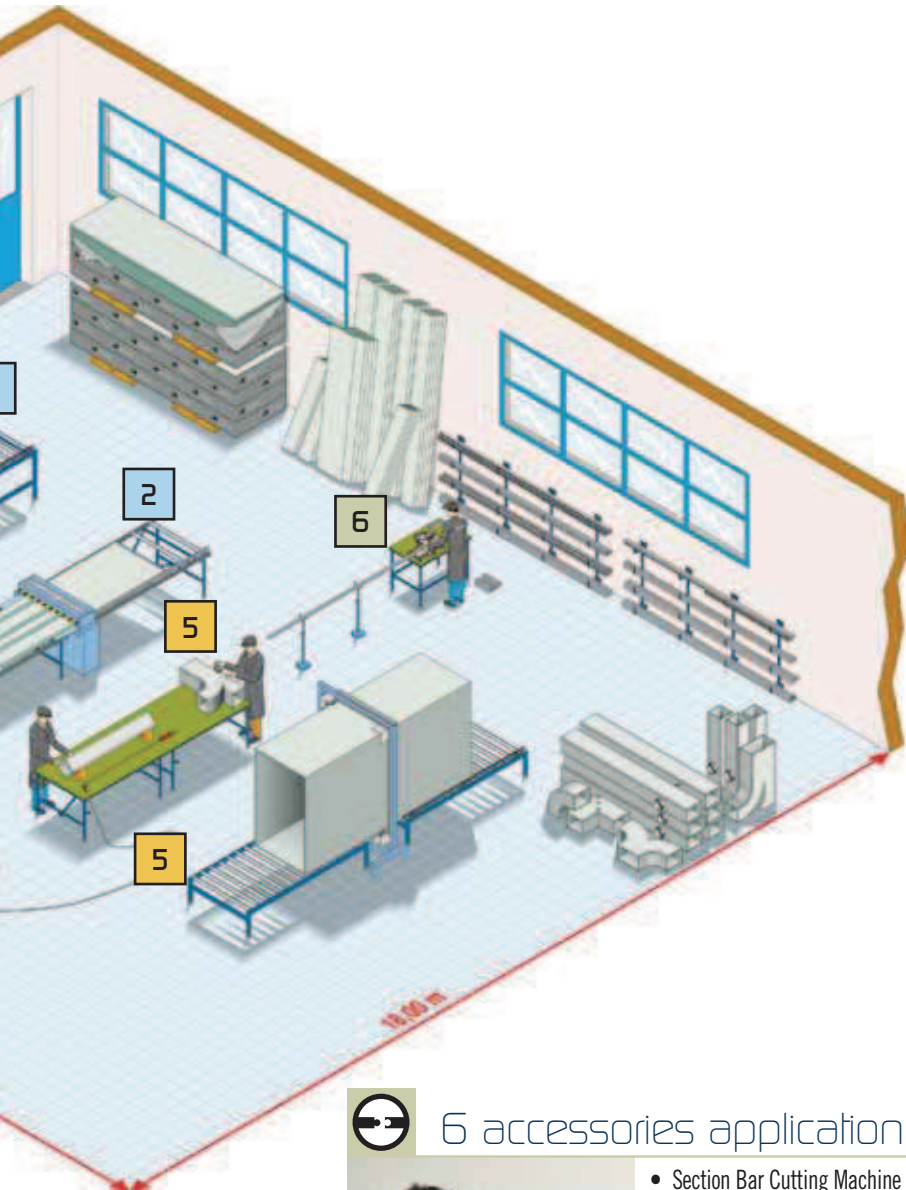
- Ducts closing machine (code 22MC01)



- Soft spatula (code 22SL01)
- Adjustable tape marker (code 22SG01)
- Cutter (code 22CT01)



- Silicone pneumatic rifle (code 22PS05)



6 accessories application



- Section Bar Cutting Machine (code 22TN01)
- Special Anti-Rebound Hammer (code 22ML01)
- Plier For Invisible Flange Joint (code 22PN01-02)



accessories and complements

code 22PT09 BravoP3 – software for the nesting and plotter management

The software allows the computerized management of the plotting thanks to the automatic and optimized realization of the basic pieces.

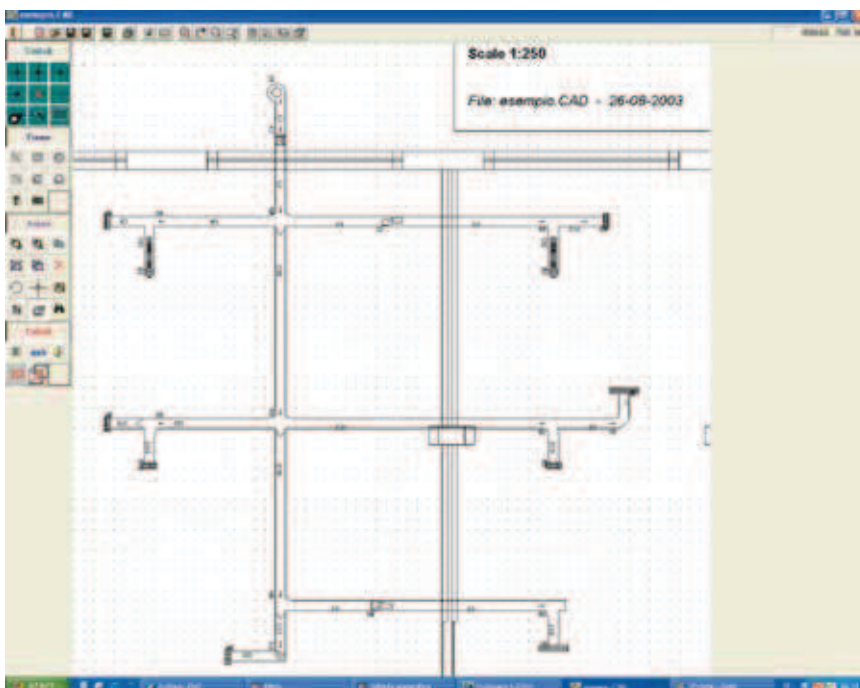
The BravoP3 software is able to produce a set of reports used for the optimization in the constructive phase as the list of profiles divided into measure and type, the area of cut pieces and of waste produced as well as a list of pieces and the cutting layout.

An extensive library of pieces, that can be personalized, assures the optimization of the pieces on the panel and offers a valid support for a precise economic quantification of the actions.



Code T500 I 05IG – Ductware 4.0 pro software for the duct dimensioning

Software for the dimensioning and the project of air distribution network. This new software guarantees: planning with double line drawing, cad interface (import/export), scale rendering, calculation of the acoustic behaviour of the network, filling out of the material bill, and interface with the BravoP3 software.



[Example of screenshot of the ductware 4.0 pro software]



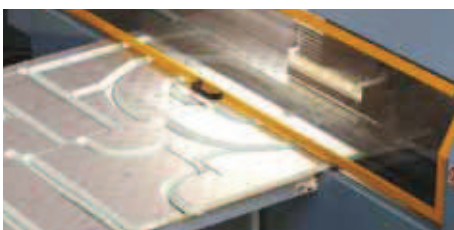
accessories and complements

code 22PT01 Computerized cut system machine

The P3ductal automatic cut system allows the plotting of the cutting increasing its velocity and precision. The plotter, furthermore, allows the numbering and identification of the parts to bend thanks to a made on purpose marking unit with a pencil. For a correct aspiration of dust generated by the cutting, the plotter has to be connected with a made on purpose aspiration plant (code 22FC01). *(More details in technical sheet).*

Standard supply 22PT01

- 22PT02 - computerized cut machine
- 22PT04 - floppy disk drive
- 22PT08 - milling 45° and 90°
- 22PT09 - BravoP3 software
- 22PT16 - input table



[Focus on cutting output panel]



code 22FC01 - Dust exhaust system
Assures the complete aspiration of dust generated by the plotter cutting. Residuals are automatically stored in made on purpose sacks directly disposable. *(More details in technical sheet).*



code 22PT08 - Milling cutter machine
45° and 90° cutting



code 22PT15 - Spare drill



code 22PT16 - Input table for
computerized cut system machine
It makes the supply of the cutting machine
with the P3ductal panels easier.



cutting - straight ducts



cutting

22

code 22LN30 Automatic straight cut machine

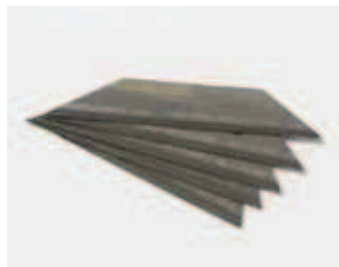
Automatic panel cutting machine permits 45° inclined cuts, 90° cuts or double 45° cuts on panels of both 20 and 30 mm thickness. A 4 m long duct can be created ready for gluing with just one single passage.

The machine is equipped with both a panel entry roller system and a panel outlet roller system.

The roller lifting and lowering system permits rapid shifting from 20 to 30 mm panel width. The locking of the planes for the cutting of both the 20 and 30 mm thick panels permits rapid positioning to the measurement required. *(More details in technical sheet).*



code 22LN31 - Universal jack plane for automatic straight cut machine
Permits 45°, 90° or double 45° inclined cuts



code 22PL05 - 30 mm Jack plane spare blades



[Focus on cut panel exiting the automatic straight cut machine]



accessories and complements

code 22CL05 Electric plate bending roll 1200 width

Automatic bending roll in painted aluminium complete with sturdy base. Equipped with reference square for quick and perfectly uniform and circular bending. Toothed roller permits perfectly equidistant reinforcement ribbing. Equipped with two motors: one for the lifting of the toothed roller and one for feed. The electric plate bending roll has been designed for the shaping and bending of 20 mm or 30 mm P3ductal sandwich panels faces with aluminium sheet on both sides at either different radii or with perfect circumference.
(More details in technical sheet).



code 22CL06 Electric plate bending roll 2000 width



[Focus on bending with electric plate bending roll]



accessories and complements

code 221501 Hydroglue spray system

The Hydroglue spray system is composed of two tanks, one with a wide mouth for the Hydroglue and one with a narrow mouth for the "Hydrocat" catalyst, and a spray-gun. The spray-gun is built in appropriate materials for contact with both Hydroglue and Hydrocat catalyst in corrosion-proof aluminium provided with hard anodised oxidation treatment and stainless steel respectively. The spray-gun is equipped with special regulators for easy adhesive and catalyst flow variation. The spray-gun also features a particular nozzle that permits the adjustment of spray pattern. The external mixing of Hydroglue and Hydrocat catalyst occurs during the atomisation phase. *(More details in technical sheet).*



code 21CL10 - P3ductal hydroglue
New bi-component water-based adhesive developed specifically for the gluing of Piral HD Hydrotec panels. The advantages of using Hydroglue are total absence of solvents, elevated thermal resistance, non-flammability and easy and fast application (application with spray system and not with brush). 10 kg pack.



code 21CL11 - Hydrocat, hydroglue catalyst
Catalyst for using with Hydroglue. 10 kg pack.





accessories and complements

code 22MCO I

Ducts closing machine

The duct closing machine allows a precise and constant pressing on the edges of straight ducts throughout their length. This allows the rapid obtaining of a perfect adhesion between glued parts compared to the normal operations performed by means of the use of the rigid spatula.

(More details in technical sheet).



[Focus on closing automation and remote control]



closing - taping

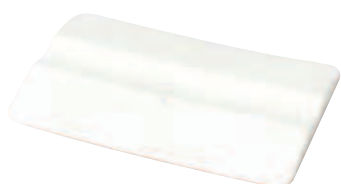


accessories and complements

code 225G01
Adjustable tape marker



code 225L01
Soft spatula



code 21NS02 - P3Ductal 75 mm aluminium tape
Self-adhesive aluminium tape to use in the construction of the ducts.
Supply: 50 meters roll and 16 rolls pack.



code 21NS01 - 75 mm Aluminium tape
Self-adhesive aluminium tape to use in the construction of the ducts.
Supply: 50 meters roll and 4 rolls pack



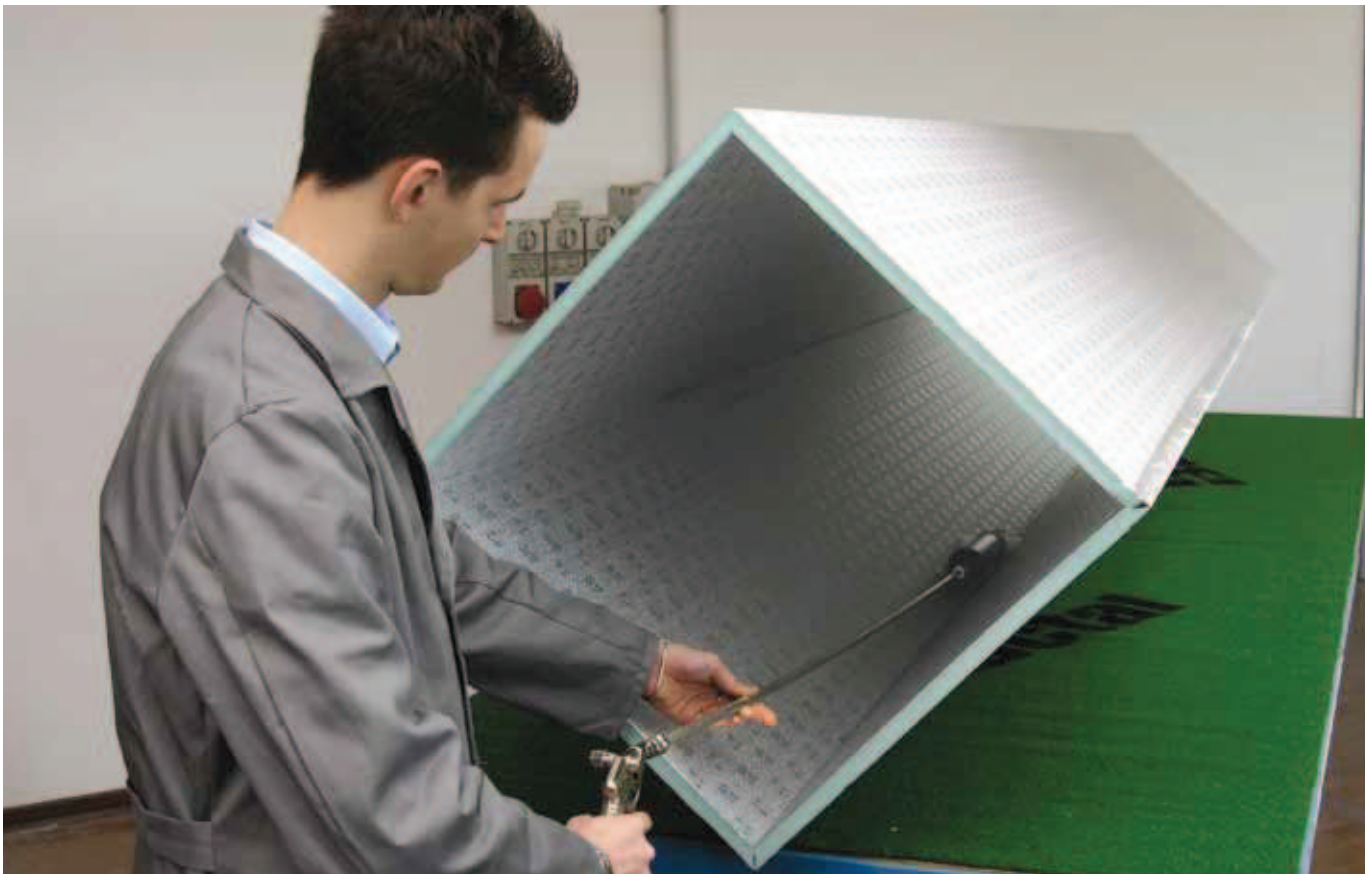
code 21NS05 - 75 mm P3ductal embossed aluminium tape
Self-adhesive aluminium tape to use in the construction of ducts. Supply: 50 meters rolls and 4 rolls pack.



code 22CT01 - Cutter
With retractable blade and lock device, this cutter is useful for cutting the aluminium tape.



code 22LMO1 - CUTTER SPARE BLADES



accessories and complements

code 22PS05**Pneumatic silicone rifle**

Gun for the easy application of the silicone sealant on ducts of considerable length.

It is provided with a special fitting that allows the inclination of the nozzle, directing the silicone on the edges of the duct and it presents, furthermore, a made on purpose guide that makes it easier the use within the duct itself.

A tongue in harmonic steel, adjustable in the length allows the application of the sealant in a uniform way.

(More details in technical sheet).

**code 21SL01 - Sealant aluminium colour**

Single-component silicone sealant with acetic reaction applied in a semi-dense paste that in just a few hours transforms into a rubbery substance resistant to atmospheric agents and high and low temperatures alike. 280 cc stick. Product subject to expiration.

code 21SL02 - Special sealant, sanitary use, white colour

Single-component rapid-polymerisation silicone sealant with an efficient fungicide that prevents mildew formation. This product is indicated in the construction of ducts that convey particularly humid air. Product subject to expiration.





accessories and complements

code 22TNO1 - Section bar cutting machine

Machine for the cutting of aluminium or plastic section bars.

code 22MLO1 - Anti rebound hammer



code 22PNO1 - Invisible flange joint straight plier

code 22PNO2 - 90° Invisible flange joint straight plier



code 21CLO8 - Profiles glue

Medium-viscosity adhesive for the gluing of aluminium and Polymer section bars. 500 gr pack. Product subject to expiration.



code 21CLO9 - Profiles outdoor glue

Special polyurethane mono-component adhesive. It offers excellent tightness performance also in situation of high humidity and direct exposure to water. Bottles of 500 gr. Product subject to expiration.



code 21CLO6 - Ultra rapid glue 50 gr

code 21CLO7 - Ultra rapid glue 500 gr

Medium-viscosity "super-glue" to glue aluminium section bars to the panels in just a few seconds. Product subject to expiration.



code 22CT02 - Hack-saw



code 22CT03 - Adjustable round cutter for collars

code 22CT04 - Spare part blade th. 20mm

code 22CT05 - Spare part blade th. 30mm

A man in a grey work jacket is leaning over a metal surface, possibly a workbench or the back of a truck. He is looking down at a small black device on the surface. In the background, an open toolbox is visible, containing various tools like a blue-handled screwdriver and an orange-handled screwdriver. The scene is set in a workshop or industrial environment.

job site equipment

CONSTRUCTION PHASES with job site equipment

1 plotting

In this phase, the perimeter of the single piece that will compose the finished duct (linear or fitting) after cutting and assembling is plotted on the panel.

2 cutting

Using the appropriate tools (manual or automatic) in this phase, the single pieces to be used in the fabrication of the duct are cut from the panel.

3 bending

In this phase (required only for the production of duct fittings), indentations are applied to the piece of panel allowing the panel to be adapted to the shapes of the finished duct.

4 gluing

During gluing, all pieces produced above are assembled with the use of special glues and the finished duct takes shape.

5 closing

In this phase, the duct is trimmed and finished through pressing and taping.

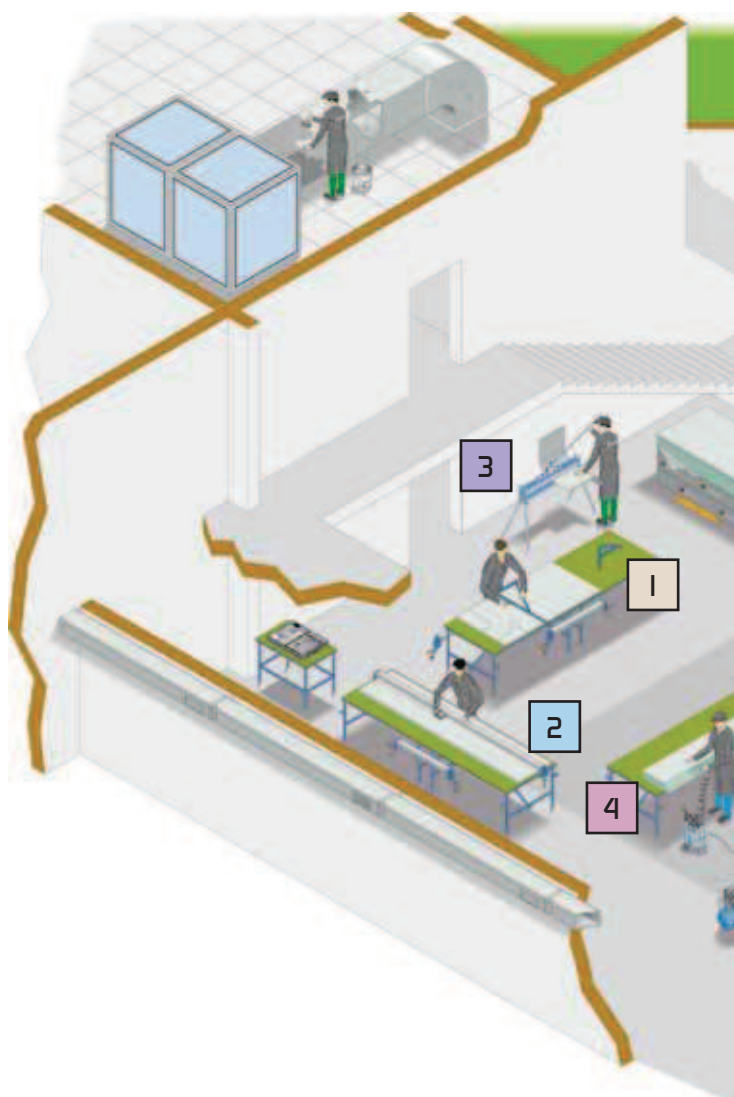
6 accessories application

Using specific tools and glues, the section bars required are applied to the finished duct. When the duct is installed, these section bars permit easy connection of the single pieces for the completion of the air distribution system.

1 plotting



- Folding work table w/matting (code 22TV01)
- Marking pencil (code 22MT01)
- Folding ruler and tape-measure (code 22MR01-02)
- 700/1200 mm square (code 22SQ07-12)
- Template (code 22DM01)
- Telescopic compass (code 22CM04)





2 cutting



- Ruler 1200/4000 mm (code 22ST12-40)
- 45° left/right jack plane (code 22PL01-02)
- 90° jack plane (code 22PL03)
- Tool slide (code 22PD01)
- Double 45° blade- holder cartridge (code 22PD46)
- "T" hexagonal wrench (code 22BR04)



3 bending



- Bending machine (code 22PG01)



4 gluing



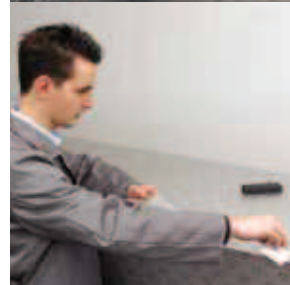
- Pneumatic glue spreader (code 22SP01)
- File w/abrasive surface (code 22LB01)
- Panel brush (code 22SZ01)



5 closing



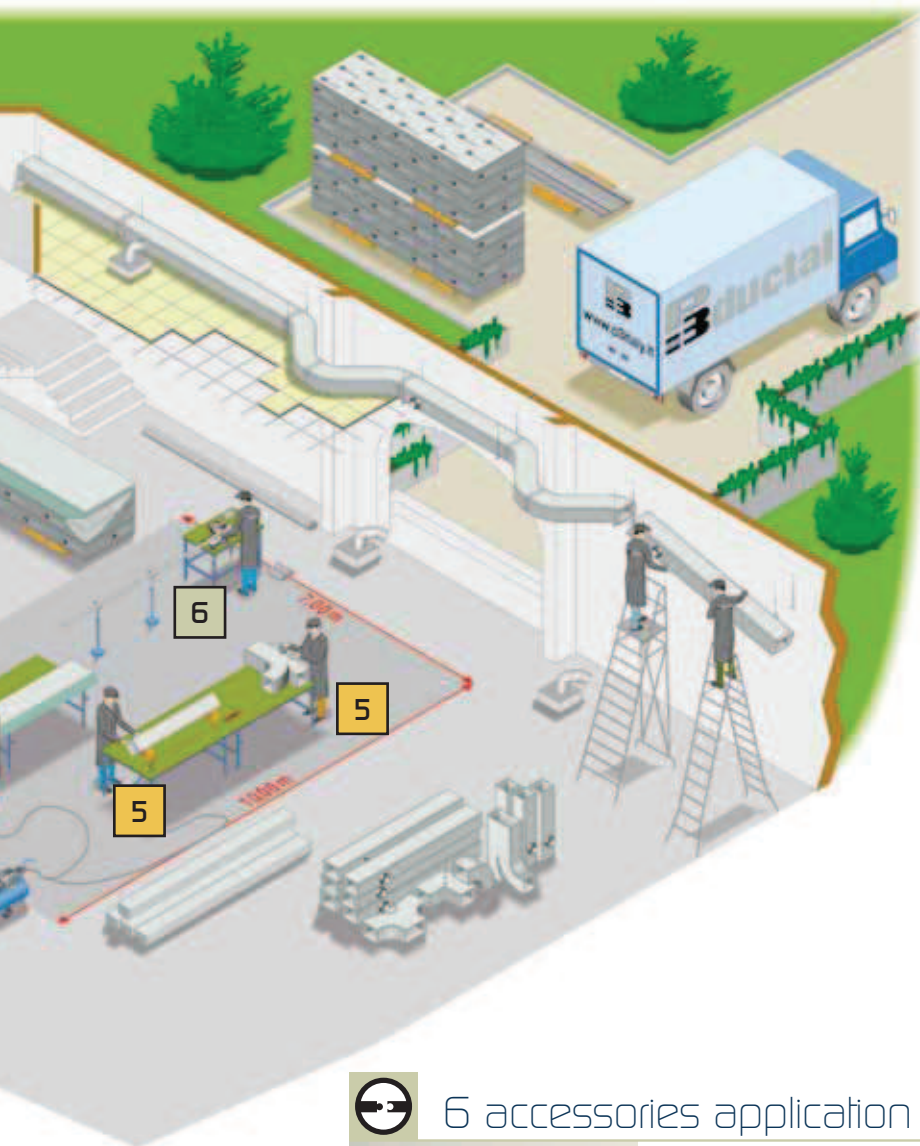
- Stiff spatula (code 22SL02)



- Soft spatula (code 22SL01)
- Adjustable tape marker (code 22SG01)
- Cutter (code 22CT01)



- Silicone pneumatic rifle (code 22PS05)



6 accessories application



- Section Bar Cutting off Machine (code 22TN01)
- Special Anti-Rebound Hammer (code 22ML01)
- Plier For Invisible Flange Joint (code 22PN01-02)

tool box



[cod. 22VL08 - light tool box]



[cod. 22VL06 - full tool box]

Having all your tools in easy reach is essential if you want to work quickly with precision. Designed not only as containers our new tool-boxes provide you with a perfectly organised authentic portable work bench. The new interior created through special thermoforming provides handy storage of all your “constructive” tools like jack planes and the tool slide cartridge-holder on one side and “complementary” tools like folding rulers on the other. The tool-box comes in three different versions:

- **22VL06 P3ductal full tool-box model 2002** containing both “constructive” and “complementary” tools”
- **22VL08 P3ductal light tool-box model 2002** containing only “constructive” tools.
- **22VL07 P3ductal empty tool-box model 2002**





[cod. 22CM04]



[cod. 22SZ01]



[cod. 22ML01]



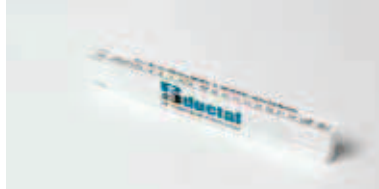
[cod. 22PL01-02-03]



[cod. 22SL02]



[cod. 22DM01]



[cod. 22MR01]



[cod. 22PD01]



[cod. 22SG01]



[cod. 22SM01]



[cod. 22LB01]



[cod. 22MR02]



[cod. 22PD16-23-46]



[cod. 22SL01]



[cod. 22CT02]

code	item	q.ty 22VL06	q.ty 22VL08	code	item	q.ty 22VL06	q.ty 22VL08
22BR04	"T" hexagonal wrench	1	1	22PD23	double 22,5° blade-holder cartridge	1	1
22CM04	telescopic compass	1	-	22PD46	d.ble 22,5° blade-holder cart.	1	1
22CT01	cutter	1	-	22PL01	45° left jack plane	1	1
22CT02	hack-saw	1	-	22PL02	45° right jack plane	1	1
22DM01	template	1	1	22PL03	90° straight jack plane	1	1
22LB01	file w/abrasive surface	1	-	22PL04	20 mm jack plane blades	5	5
22ML01	anti-rebound hammer	1	-	22PL05	30 mm jack plane blades	5	5
22MR01	folding ruler	2	-	22PN01	straight plier for invisible flange joint	1	-
22MR02	tape-measure	1	-	22PN02	90° plier for invisible flange joint	1	-
22MT01	marking pencil	4	-	22SG01	adjustable tape marker	2	-
22SM01	manual glue spreader	2	-	22SL01	soft spatula	5	-
22PC46	double 45° blade-holder cartridge, 30mm	1	1	22SL02	stiff spatula	2	-
22PD01	tool slide	2	1	22SZ01	panel brush	1	-
22PD16	double 15° blade-holder cartridge	1	1				





accessories and complements

code 22TV01 - Folding work table w/matting

Table built in painted steel with varnished plywood. 4 meters long (composed of 2 meter folding semi-tables). Supplied with matting. The support brackets permit the handy storage of both the 4 and the 1.2 meter rulers.



code 225Q07-700 mm Aluminium square
code 225Q12-1200 mm Aluminium square



code 22TV02 - Spare matting
This is the green "miniature-golf"-type polypropylene matting for the (22TV01) work table.



code 22CM04 - Telescopic compass
Aluminium compass made of three sliding elements which permit to plot radii from 12 to 130 cm. The cursor has a marking tip which prevents damage to the panel coating.



code 22DM01 - P3Ductal template
Aluminium template which permit to plot fitting ducts radii.



code 22MR01 - Folding rule
code 22MR02 - Tape measure



code 22MT01 - Marking pencil

code 22GN01 - Stainless steel goniometer



accessories and complements

code 22PDO1 - Tool slide

The tool slide allows the slot of relevant blade folder cartridges for the "V" cut at 45° of the foam



code 22ST40 - 4000 mm Aluminium ruler

code 22ST12 - 1200 mm Aluminium ruler

Aluminium ruler with locking system for an easy and fast locking of the panel (20 and 30 mm) to the work table (22TV01).

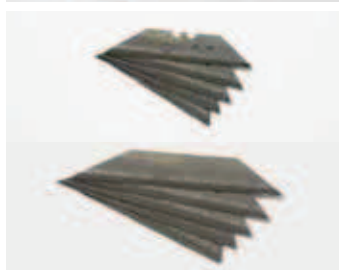
The ruler serves as a guide for the jack planes and permits to make precise and straight cuts.



code 22PD46 - Double 45° Blade holder cartridge

code 22PC46 - Double 45° blade holder cartridge (th. 30 mm)

It permits double 45° inclined V cuts to manufacture rectangular section ducts.



code 22PL04 - Jack plane spare blades (th. 20 mm)

code 22PL05 - Jack plane spare blades (th. 30 mm)

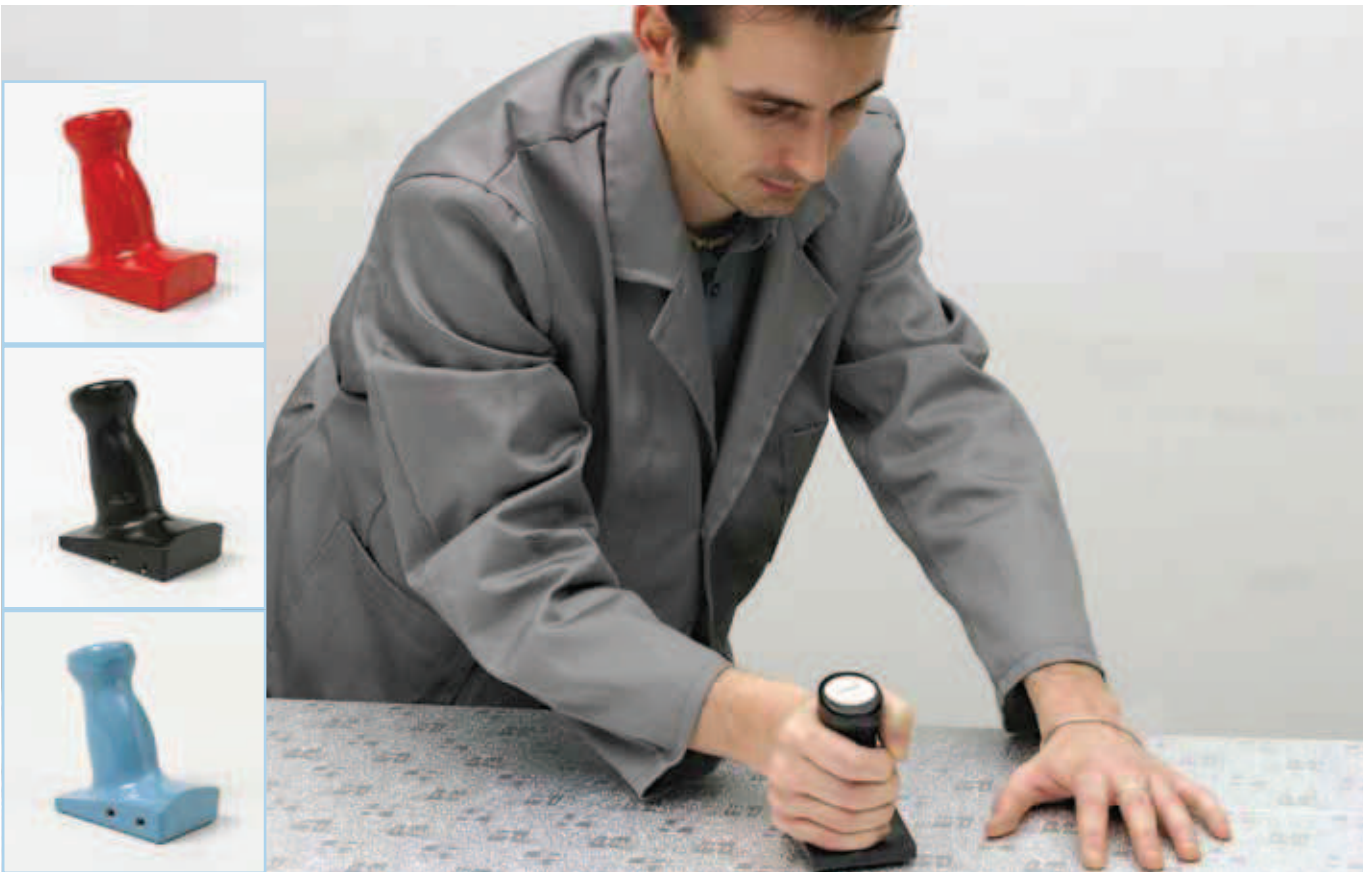


code 22BR04 - "T" Hexagonal wrench no. 3

To permit an easy replacement, positioning and adjustment of the blades.



fittings ducts cutting



accessories and complements

code 22PL01 - 45° Left jack plane

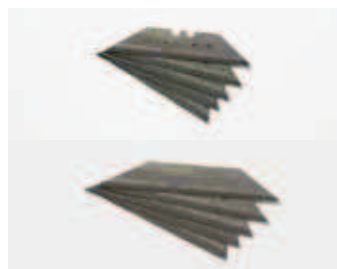
Cast aluminium jack planes have a special ergonomic shape that permits 45° left cuts to be made with speed and precision. Jack planes have an internal lodge in which you can find 5 blades together with one hexagonal wrench. Different blade lengths permit the cutting of both 20 and 30 mm panels.

code 22PL02 - 45° Right jack plane

Cast aluminium jack planes have a special ergonomic shape that permits 45° right cuts to be made with speed and precision. Jack planes have an internal lodge in which you can find 5 blades together with one hexagonal wrench. Different blade lengths permit the cutting of both 20 and 30 mm panels.

code 22PL03 - 90° Jack plane

Cast aluminium jack planes have a special ergonomic shape that permits 90° cuts to be made with speed and precision. Jack planes have an internal lodge in which you can find 5 blades together with one hexagonal wrench. Different blade lengths permit the cutting of both 20 and 30 mm panels.



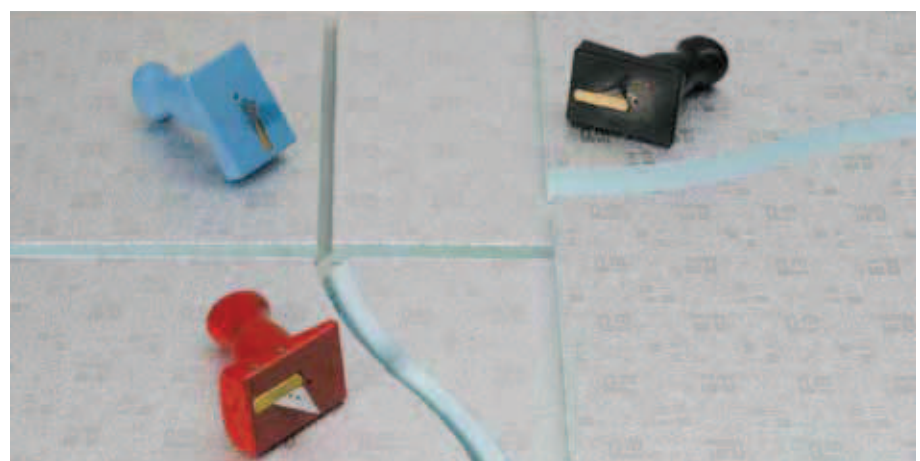
code 22PL04 - Jack plane spare blades (th. 20 mm)

code 22PL05 - Jack plane spare blades (th. 30 mm)



code 22BR04 - "T" Hexagonal wrench no. 3

To permit an easy replacement, positioning and adjustment of the blades.

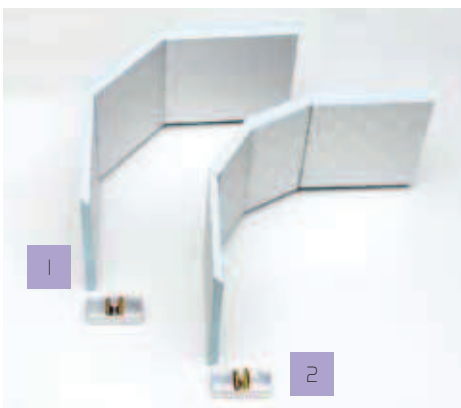




accessories and complements

code 22PGO 1 Bending machine

This painted steel bending machine is suitable for easy and precise panel bending. An eccentric cam lever system facilitates the bending of both 20 mm and 30 mm thick panels up to 1200 mm wide with any curvature angle. Its compact dimensions and weight facilitate transport.



45° and 30° cut with double 15-22,55° blade-holder cartridge



code 22PDO 1 - Tool slide

The correct blade used with jack plane permits V cuts in the panels.



code 22PD23 - Double 22,5° blade-holder cartridge (20 mm thick)

It permits to obtain 45° external angles in the panels.



code 22PD16 - Double 15° blade-holder cartridge (20 mm thick)

It permits to obtain 30° external angles in the panels.



code 22PLO4 - Jack plane spare blades



code 22BR04 - "T" Hexagonal wrench no. 3

To permit an easy replacement, positioning and adjustment of the blades.



accessories and complements

code 22SP01
Pneumatic glue spreader

Paint glue spreader (21CL01/02). The large capacity tank easily stores a 15 kg tin of glue. The wide filling hole facilitates glue loading and is equipped with an anti-spray closing system. The glue spreader is supplied with a hand pump to pressurize the tank whenever a compressor is not available. The safety valve eliminates the risk of overpressure. Big size brush facilitates the glue distribution on the panels. For a correct cleaning of both brush and spreader you can use the made on purpose solvent for paint glue (code 21CL00).

code 21CL01-02
Paint glue (4-15 kg)

Special glue formulated to obtain perfect adhesion on P3ductal panels foam. The product is supplied ready-to-use. Product subject to expiration.



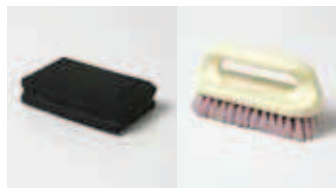
code 22SP02 - Spare gun for pneumatic glue spreader
code 22SP03 - Spare flexible hose for pneumatic glue spreader



code 22SP04 - Spare brush pipe support for pneumatic glue spreader



code 22SP05
Spare brush for pneumatic glue spreader



code 22SM01 - Manual glue spreader
With 250 gr. tank and interchangeable brush.

code 22SM02 - Spare brush for manual glue spreader



code 21LB01 - File w/abrasive surface
code 22SZ01 - Panel brush

code 21CL00 - Solvent for paint glue
Solvent specific mixture for the possible dilution of paint glue to the proportion of 10/15% maximum. Suitable for accessories cleaning.



accessories and complements

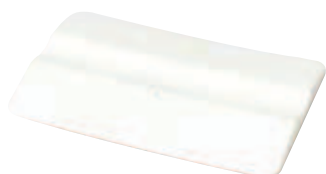
code 225L02
Stiff spatula



code 225G01
Adjustable tape marker



code 225L01
Soft spatula



code 21NS02 - P3Ductal 75 mm aluminium tape

Self-adhesive aluminium tape to use in the construction of the ducts.

Supply: 50 meters roll and 16 rolls pack.



code 21NS01 - 75 mm Aluminium tape

Self-adhesive aluminium tape to use in the construction of the ducts.

Supply: 50 meters roll and 4 rolls pack



code 21NS05 - 75 mm P3ductal embossed aluminium tape

Self-adhesive aluminium tape to use in the construction of ducts. Supply: 50 meters rolls and 4 rolls pack.

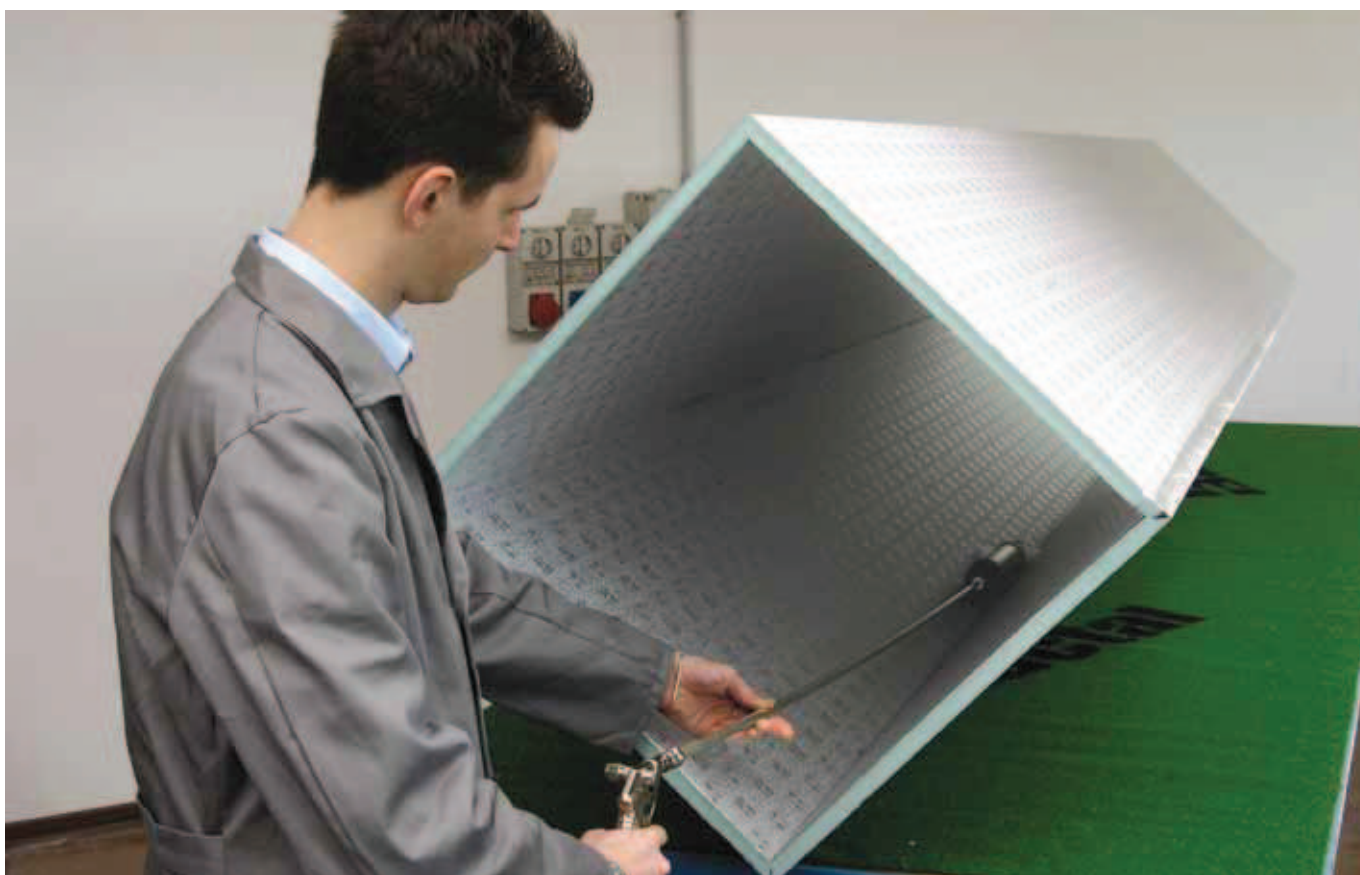


code 22CT01 - Cutter

With retractable blade and lock device, this cutter is useful for cutting the aluminium tape.



code 22LM01 - Cutter spare blades



accessories and complements

code 22PS05

Pneumatic silicone rifle

Gun for the easy application of the silicone sealant on ducts of considerable length.

It is provided with a special fitting that allows the inclination of the nozzle, directing the silicone on the edges of the duct and it presents, furthermore, a made on purpose guide that makes it easier the use within the duct itself.

A tongue in harmonic steel, adjustable in the length allows the application of the sealant in a uniform way.

(More details in technical sheet).



code 21SLO1 - Sealant aluminium colour

Single-component silicone sealant with acetic reaction applied in a semi-dense paste that in just a few hours transforms into a rubbery substance resistant to atmospheric agents and high and low temperatures alike. 280 cc stick. Product subject to expiration.

code 21SLO2 - Special sealant, sanitary use, white colour

Single-component rapid-polymerisation silicone sealant with an efficient fungicide that prevents mildew formation. This product is indicated in the construction of ducts that convey particularly humid air. Product subject to expiration.





accessories and complements

code 22TNO1 - Section bar cutting machine

Machine for the cutting of aluminium or plastic section bars.

code 22MLO1 - Anti rebound hammer



code 22PNO1 - Invisible flange joint straight plier

code 22PNO2 - 90° Invisible flange joint straight plier



code 21CL08 - Profiles glue

Medium-viscosity adhesive for the gluing of aluminium and Polymer section bars. 500 gr pack. Product subject to expiration.

code 21CL09 - Profiles outdoor glue



Special polyurethane mono-component adhesive. It offers excellent tightness performance also in situation of high humidity and direct exposure to water. Bottles of 500 gr. Product subject to expiration.

code 21CL06 - Ultra rapid glue 50 gr

code 21CL07 - Ultra rapid glue 500 gr

Medium-viscosity "super-glue" to glue aluminium section bars to the panels in just a few seconds. Product subject to expiration.

code 22CT02 - Hack-saw

code 22CT03 - Adjustable round cutter for collars

code 22CT04 - Spare part blade th. 20mm

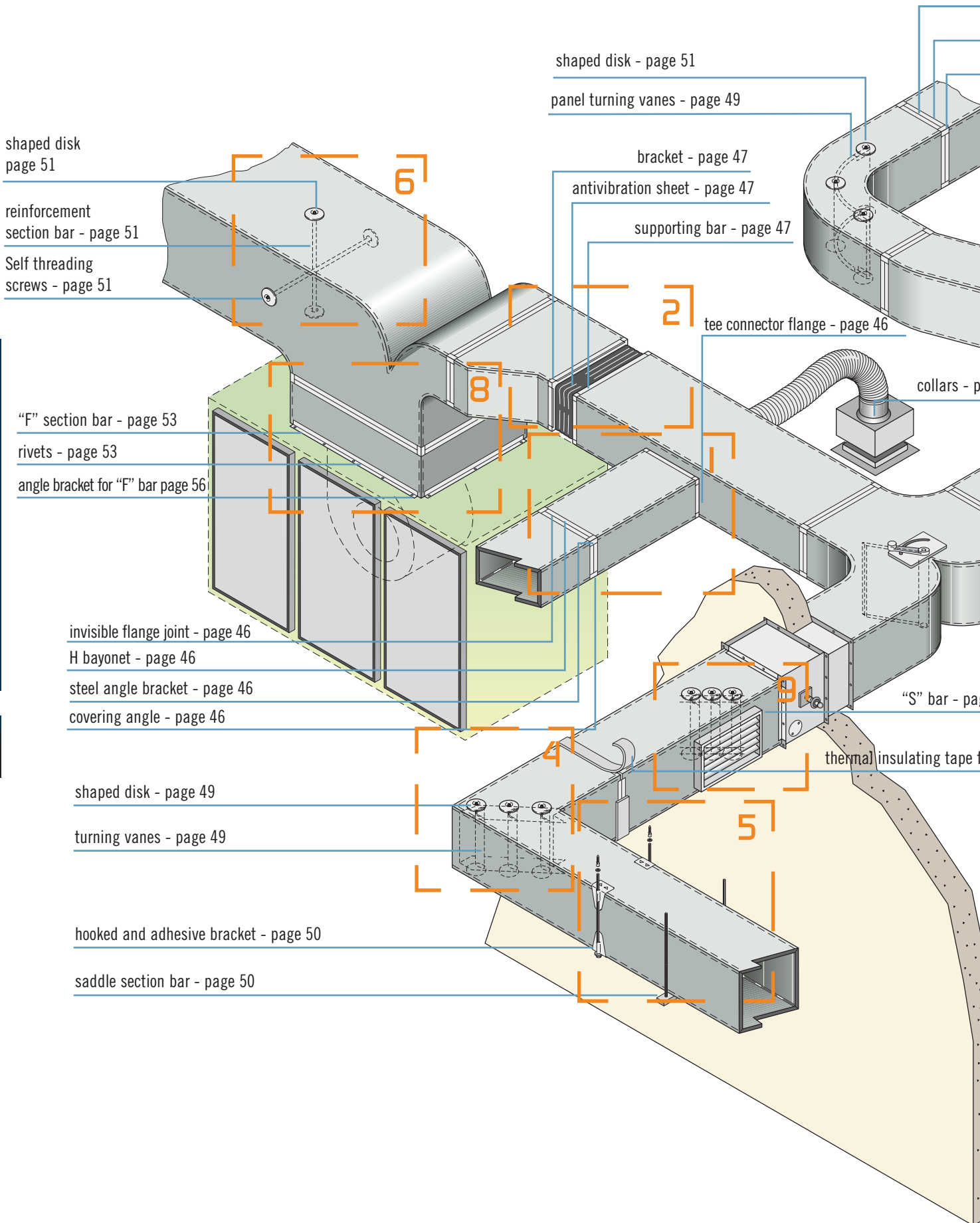
code 22CT05 - Spare part blade th. 30mm





accessories

accessories application and duct



shaped disk
page 51

reinforcement
section bar - page 51

Self threading
screws - page 51

"F" section bar - page 53

rivets - page 53

angle bracket for "F" bar page 56

invisible flange joint - page 46

H bayonet - page 46

steel angle bracket - page 46

covering angle - page 46

shaped disk - page 49

turning vanes - page 49

hooked and adhesive bracket - page 50

saddle section bar - page 50

shaped disk - page 51

panel turning vanes - page 49

bracket - page 47

antivibration sheet - page 47

supporting bar - page 47

tee connector flange - page 46

collars - p

"S" bar - pa

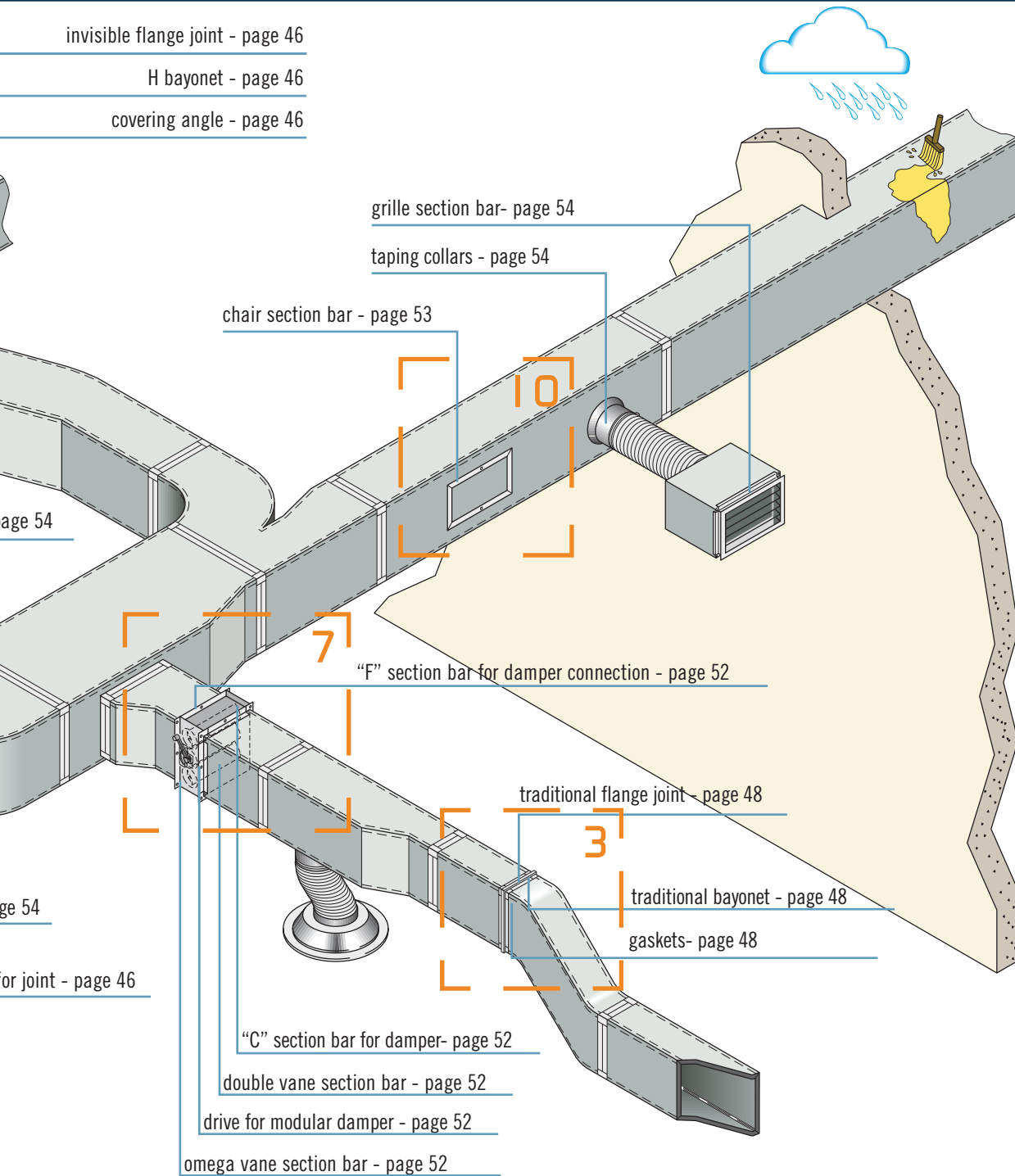
thermal insulating tape t

installation: a general view

invisible flange joint - page 46

H bayonet - page 46

covering angle - page 46



grille section bar- page 54

taping collars - page 54

chair section bar - page 53

page 54

"F" section bar for damper connection - page 52

traditional flange joint - page 48

page 54

traditional bayonet - page 48

for joint - page 46

gaskets- page 48

"C" section bar for damper- page 52

double vane section bar - page 52

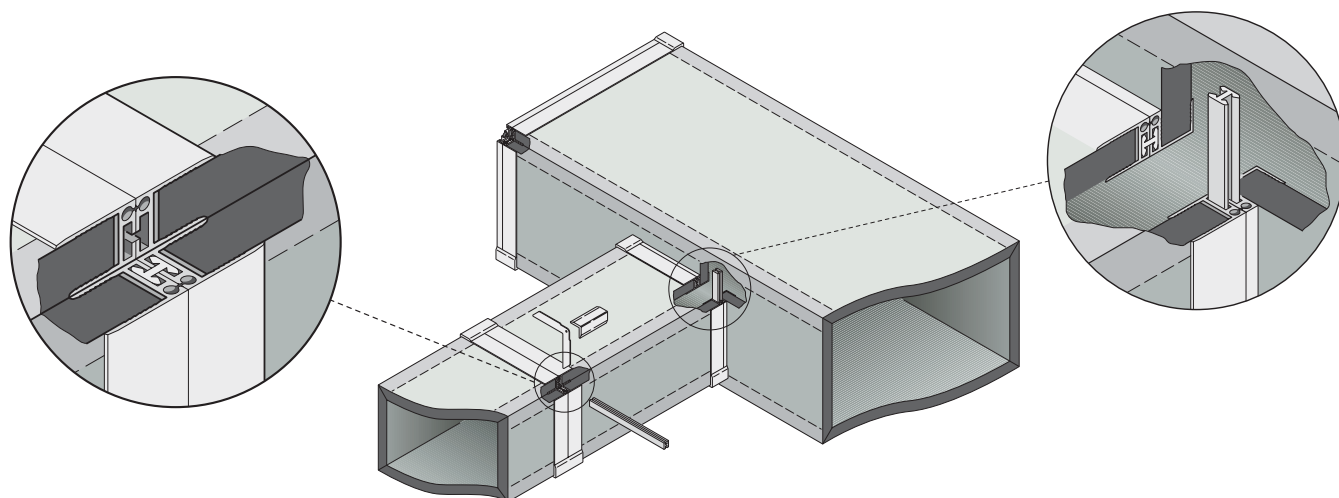
drive for modular damper - page 52

omega vane section bar - page 52

1.	invisible flange joint and tee connector flange	page 46
2.	anti-vibration joint	page 47
3.	traditional flange joint	page 48
4.	turning vanes	page 49
5.	saddler	page 50
6.	reinforcement	page 51
7.	dampers	page 52
8.	AHU connection and deflectors	page 53
9.	grilles	page 54
10.	inspection doors	page 55

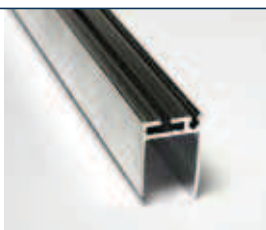


I. invisible flange joint and tee connector



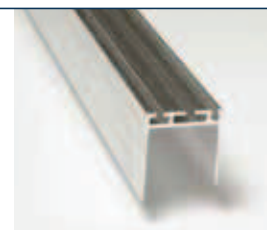
code 2 | FN01 - Invisible flange joint - aluminium 20 mm

This special patented aluminium flange permits 20 mm th. ducts to be joined with extremely low leakage. The bars are supplied in 4 meter lengths.



code 2 | FN06 - Invisible flange joint - aluminium 30 mm

This special patented aluminium flange permits 30 mm th. ducts to be joined with extremely low leakage. The bars are supplied in 4 meter lengths.



code 2 | FN02 - Invisible flange joint - polymer 20 mm

This special patented polymer flange permits 20 mm th. ducts to be joined with extremely low leakage. The bars are supplied in 4 meter lengths.



code 2 | FN09 - Invisible flange joint - polymer 30 mm

This special patented polymer flange permits 30 mm th. ducts to be joined with extremely low leakage. The bars are supplied in 4 meter lengths.



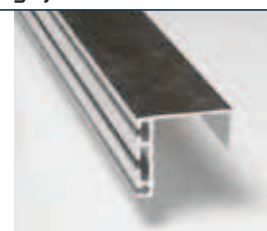
code 2 | FN04 - H polymer bayonet

Built in shock-resistant polymer, this piece permits "invisible flanges" to be connected. Supplied in 2 meter rods.



code 2 | FN03/07 - Tee connector flange joint 20/30 mm.

This patented flange permits the flanging of one duct into the side of another take-offs as tap-in or plenum chamber. The bars are supplied in 4 meter length.



code 2 | SQ01/02 - Zinc-coated steel angle bracket 20/30 mm

1.5 mm thick zinc-coated steel angle bracket.



code 2 | FN05/08 - Covering angle 20/30 mm.

Grey polymer covering angle.



cod. 2 | FS03 - Thermal Insulating Tape for Joints

Anti-condensation strip for joints in closed-cell cross-linked polyethylene foam coupled on one side with embossed aluminium, width: 100 mm, length: 30 m, 12 mm thick.

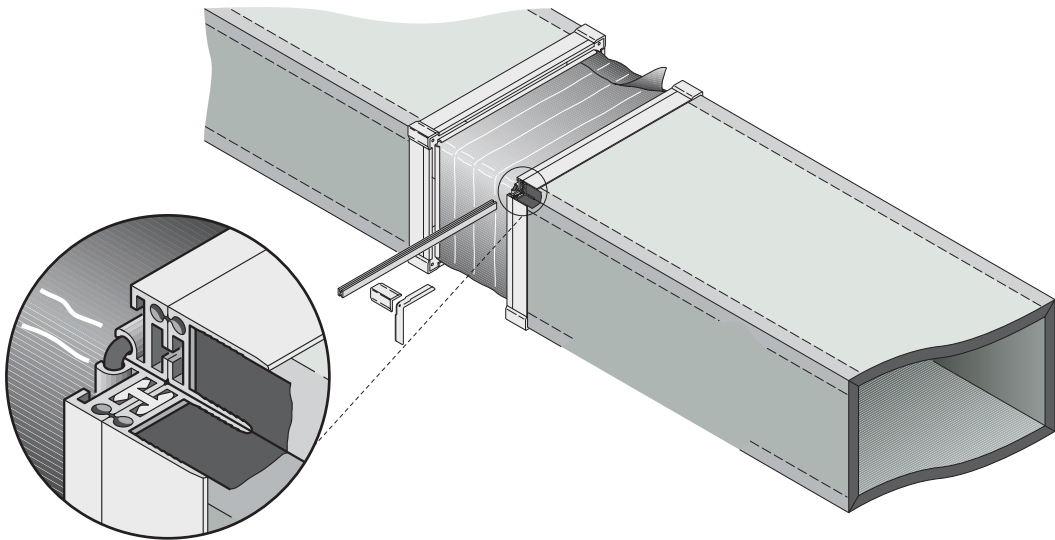


cod. 2 | GZ01 - Outdoor gauze

Reinforcement gauze to be applied in correspondence of the joining flanges for outdoor installations, together with Gum Skin waterproofing treatment



2. anti-vibration joint



code 21GN05 - Anti vibration sheet 100 mm (25 m roll)

PVC-coated polyester sheet with rubberised edges for the creation of anti-vibration joints with a perfect seal in combination with the sheet support section bar.



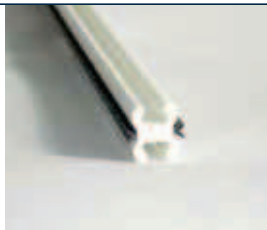
code 21GN04 - Section bar supporting anti-vibration sheet

This patented section bar permits to build anti-vibration joints in combination with anti-vibration sheet (21GN05) and the zinc-coated steel angle brackets (21SQ01). Built in UNI 6060 aluminium alloy.



code 21FN04 - H polymer bayonet

Built in shock-resistant polymer, this piece permits "invisible flanges" to be connected. Supplied in 2 meter rods.



code 21SQ01/02 - Zinc-coated steel angle bracket 20/30 mm

1.5 mm thick zinc-coated steel angle bracket.



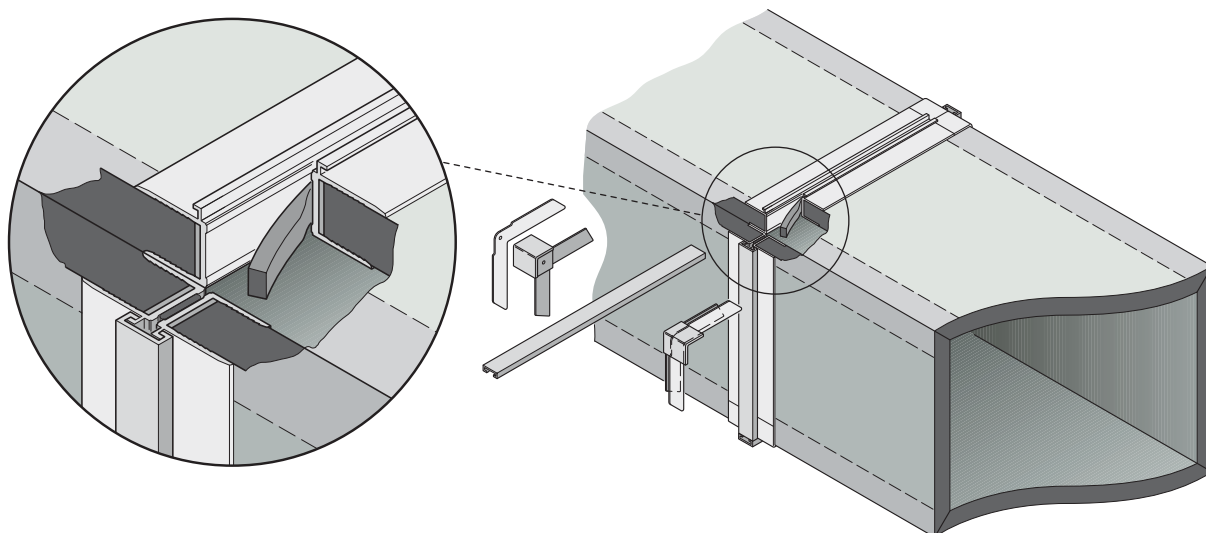
code 21FN05/08 - Covering angle 20/30 mm.

Grey polymer covering angle.



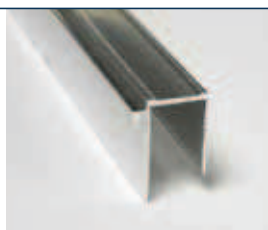


3. traditional flange



code 21FT01/06 - Traditional flange joint - aluminium 20/30 mm

Aluminium flange for the traditional joining of two ducts.



code 21SQ01/02 - Zinc-coated steel angle bracket 20/30 mm

1.5 mm thick zinc-coated steel angle bracket.



code 21FT03 - Aluminium traditional bayonet 20/30 mm.

This bayonet is used to connect traditional flanges. To use with appropriate self-adhesive gasket (21GR01)



code 21FT05 - Reinforcement angles in polyamide-fibre glass

Indicated to reinforce the duct corner and improve external appearance.



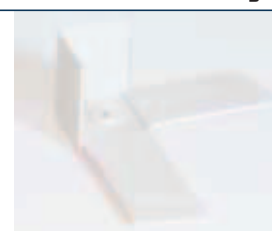
code 21GR01 - Self adhesive duct gaskets

Light grey, self-adhesive polyurethane foam gasket. Indicated for the reduction of air leakage. Width: 15 mm; thickness: 10 mm.

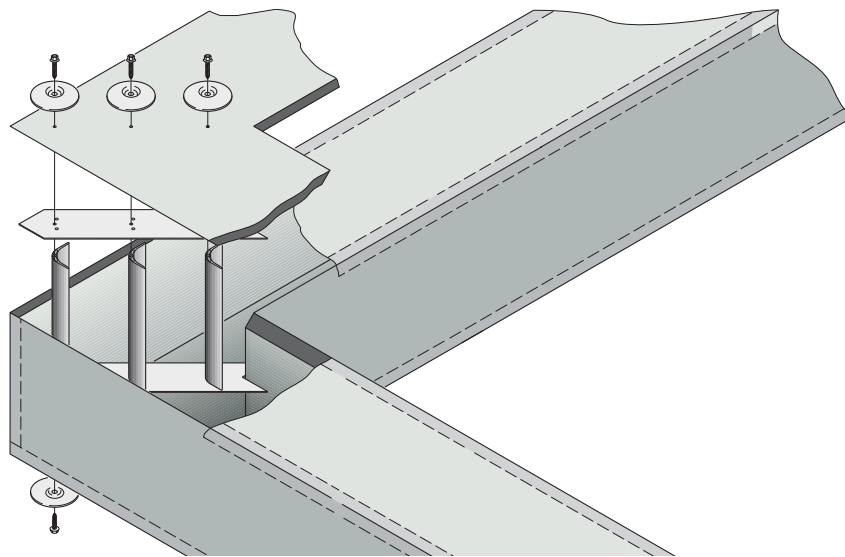


code 21FT07 - Angle bracket in pvc for 30 mm thick traditional flange

Indicated to reinforce the duct corner and improve external appearance.



4. turning vanes



code 2 | CP03 - Turning vanes in aluminium

Turning vane in UNI 6060 aluminium to insert in special flat guide.



code 2 | CP04 - Flat guide for turning vane fastening

Pre-drilled aluminium strip for the correct positioning of wing-section turning vanes. Supplied in 2 meter rods.



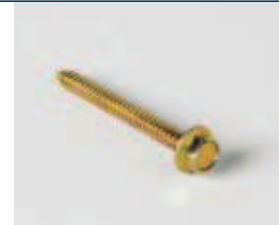
code 2 | RF01 - Aluminium shaped disk

Aluminium disk to distribute the pressure created at the centre over a wider surface to prevent damage to the panel, disk diameter 100 mm, hole diameter 10 mm.



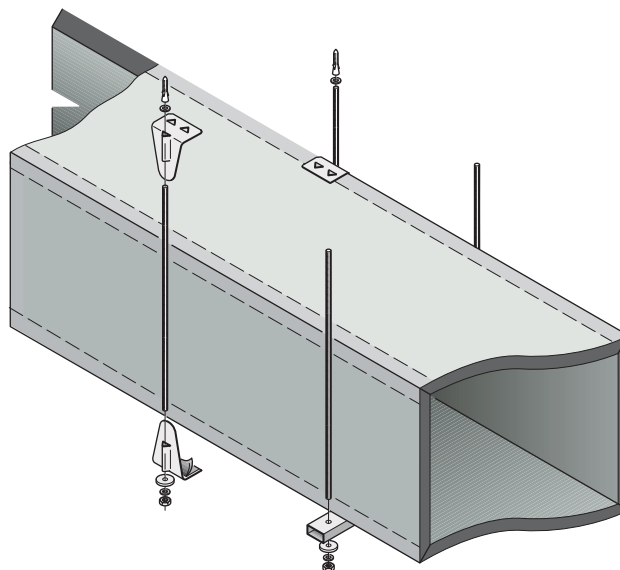
code 2 | RF03 - Zinc plated self threading screws 6,3 x 60 mm

Hexagon head self-threading screws with washer. Used to fasten reinforcement section bars, wing-profile turning vanes and splitters in elbows, etc.



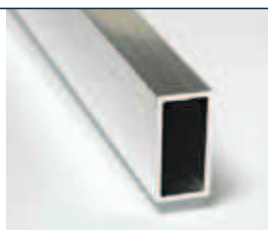


5. saddler



code 2 I PR05 - Saddle section bar - aluminium 20 mm

Rectangular aluminium tube built in natural aluminium and supplied in 4 meter rods.



code 2 I SS05 - Hooked hanger bracket

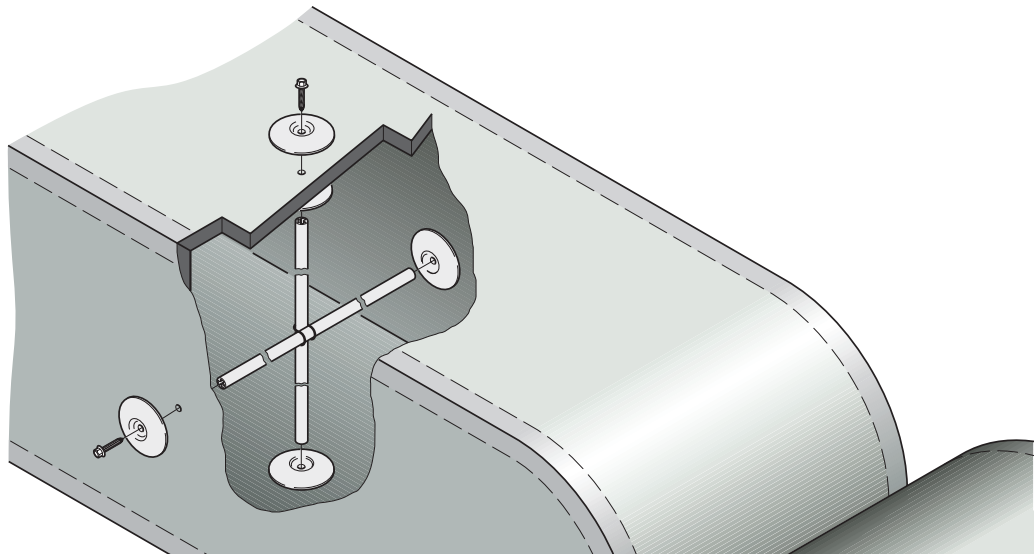
This 1.5 mm zinc-coated bracket is used for rapid duct support and hanging. These brackets are equipped with a slot for the insertion of the threaded bar.



code 2 I SS01 - Self-adhesive bracket

This 1.5 mm zinc-coated bracket is used for rapid duct support and hanging. These brackets are equipped with a slot for the insertion of the threaded bar.





code 2IRF02 - Reinforcement section bar in aluminium

Special high stiffness aluminium alloy reinforcement section bar.
Bars are supplied in 4 meters rods.



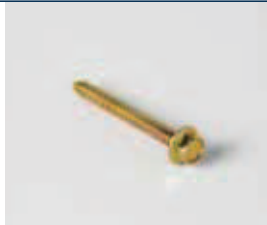
code 2IRF01 - Aluminium shaped disk

Aluminium disk to distribute the pressure created at the centre over a wider surface to prevent damage to the panel. Disk diameter 100 mm, hole diameter 10 mm.



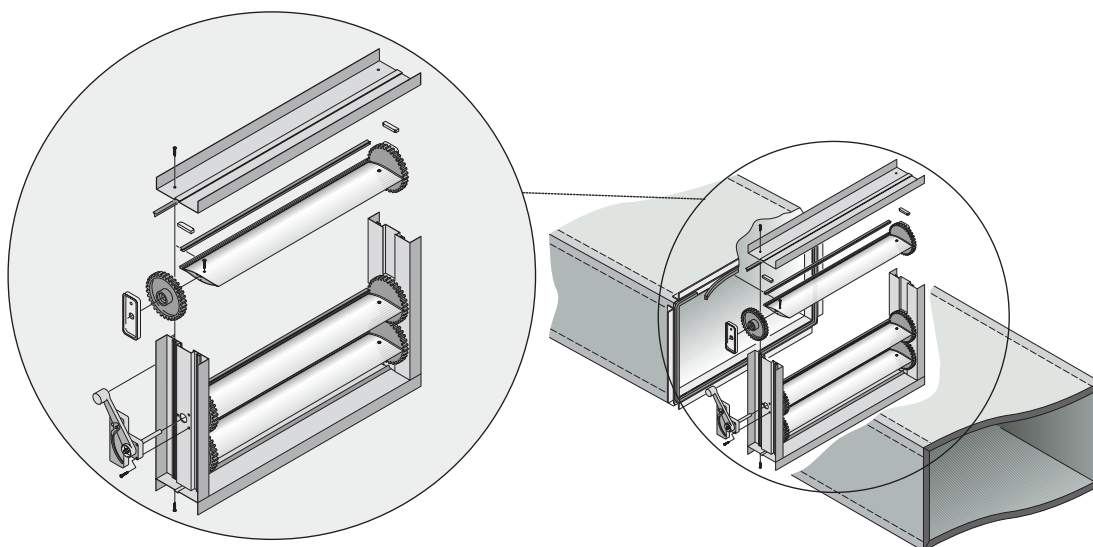
code 2IRF03 - Zinc plated self threading screws 6,3 x 60 mm

Hexagon head self-threading screws with washer. Used to fasten reinforcement section bars, wing-profile turning vanes and splitters in elbows, etc.



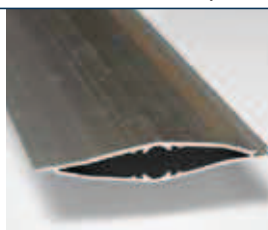


7. damper



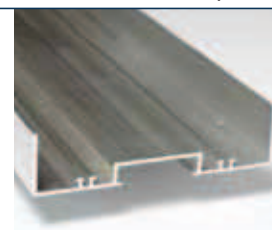
code 2 | SR01 - Double vane section bar for modular damper

Built in UNI 6060 aluminium alloy.
Supplied in 3 meter rods.



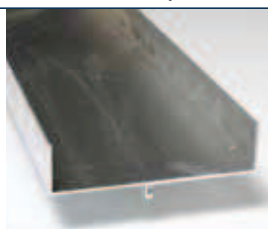
code 2 | SR02 - Omega vane section bar for modular damper

This section bar in natural UNI 6060 aluminium alloy is used to create the frame that houses the gears in volume dampers and is supplied in 3 meter rods.



code 2 | SR03 - "C" section bar for modular damper

This section bar in natural UNI 6060 aluminium alloy is used to create the frame in volume dampers and supplied in 3 meter rods.



code 2 | SR07 - Drive for modular damper

This drive is used for manufacturing volume dampers.



code 2 | SR04 - Gear



cod. 2 | SR06 - Gasket



code 2 | SR05 - Gear shims

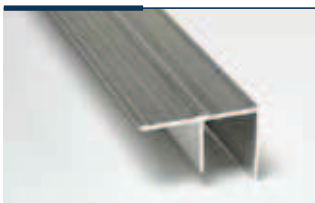


code 2 | SR08 - Screws for damper



damper connection

code 2 | PR03/07 - "F" section bar in aluminium 20/30 mm



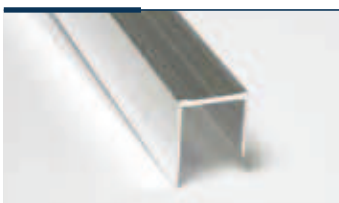
code 2 | PR13 - "F" section bar in polymer 20 mm



code 2 | SQ03/04 - Steel angle bracket - "F" bar 20/30 mm



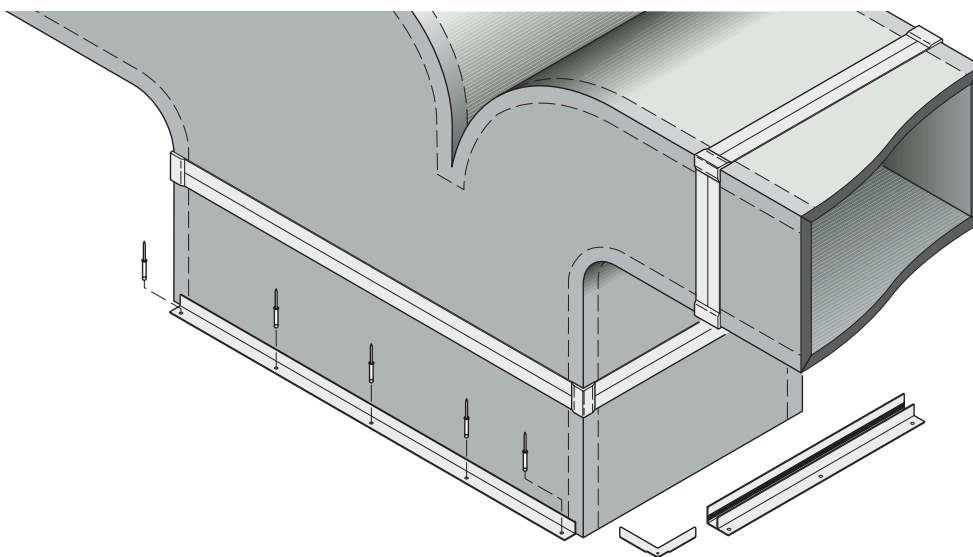
code 2 | PR01/14 - "U" section bar in aluminium 20/30 mm



code 2 | PR11 - "U" section bar in polymer 20 mm



8. AHU connection and deflectors



code 21PR03/07 - "F" section bar in aluminium - 20/30 mm

It permits all accessories with fastening frames higher than 20 mm to be fastened to the ducts. Supplied in 4 meter rods.



code 21PR13 - "F" section bar in polymer - 20 mm

It permits all accessories with fastening frames higher than 20 mm to be fastened to the ducts. Supplied in 4 meter rods.



code 21SQ03/04 - Steel angle bracket for "F" bar 20/30 mm

1.5 mm thick zinc-coated steel angle bracket.



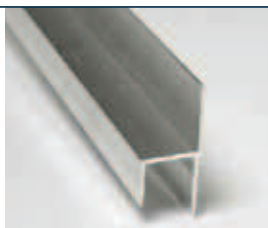
code 21SQ01/02 - Zinc-coated steel angle bracket 20/30 mm

1.5 mm thick zinc-coated steel angle bracket.



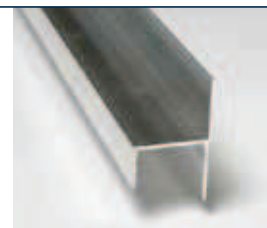
code 21PR02 - Chair section bar in aluminium - 20/30 mm

Used to fasten ducts to air handling units and in the assembly of linear diffusers. This section bar is supplied in 4 meter rods.



code 21PR15 - Chair section bar in aluminium - 20/30 mm

Used to fasten ducts to air handling units and in the assembly of linear diffusers. This section bar is supplied in 4 meter rods.



code 21PR12 - Chair section bar in polymer - 20 mm

Used to fasten ducts to air handling units and in the assembly of linear diffusers. This section bar is supplied in 4 meter rods.



code 21RV01 - Special aluminium rivets 4,8 x 40 mm

The 40 mm length permits to create fastening to the panels through the section bars.



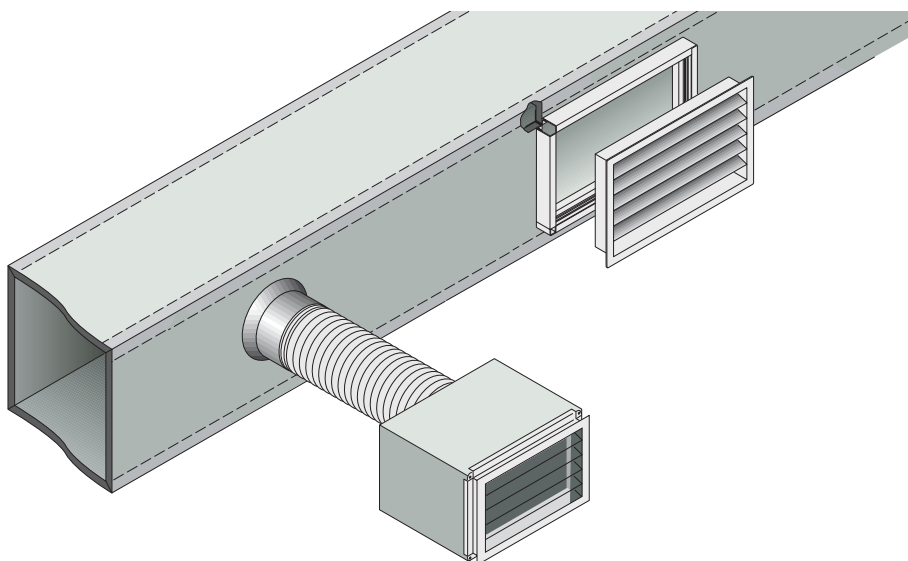
21PR34/35 - Deflector profile 20/30 mm

This section bar in natural UNI 6060 is used to apply deflectors to P3 ductal ducts. It is supplied in 4 meters rods.



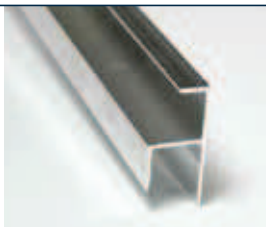


9. grilles



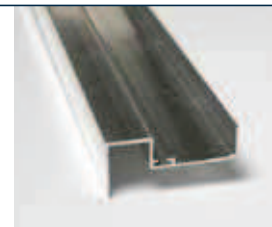
code 21PR04 - Grille section bar in aluminium 20 mm

This section bar, finished with double frame, is built in natural UNI 6060 aluminium alloy and supplied in 4 meter rods.



code 21PR06 - "S" section bar in aluminium 20 mm

Built in natural UNI 6060 aluminium alloy and supplied in 4 meter rods.



code 21SQ01/02 - Zinc-coated steel angle bracket 20/30 mm

1.5 mm thick zinc-coated steel angle bracket.



code 21CRxx - Aluminium lap-in collars

code 21CR10 Collars D 100 mm.
code 21CR15 Collars D 150 mm.
code 21CR20 Collars D 200 mm.
code 21CR25 Collars D 250 mm.
code 21CR30 Collars D 300 mm.
code 21CR35 Collars D 350 mm.

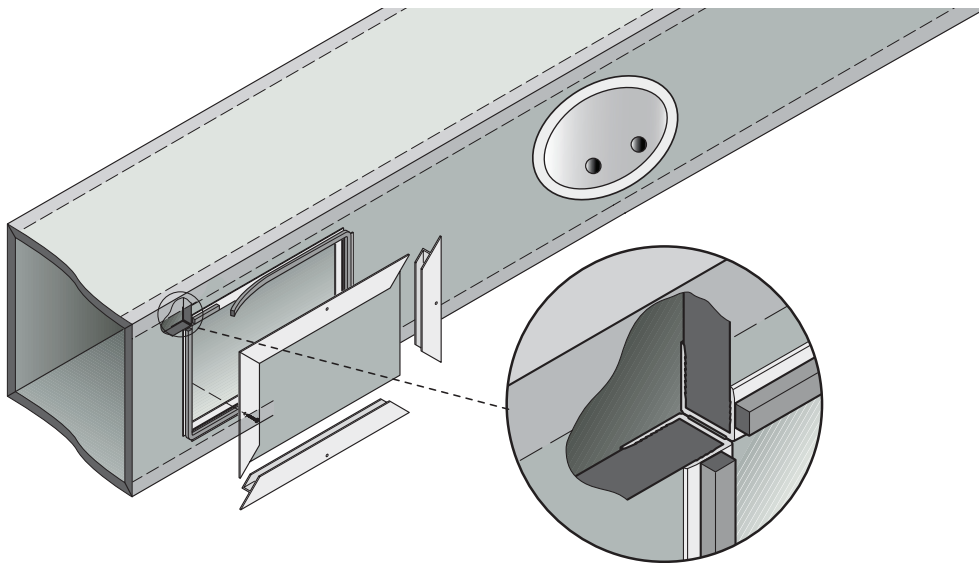


54

21PR29 - Plasterboard profile 20 mm

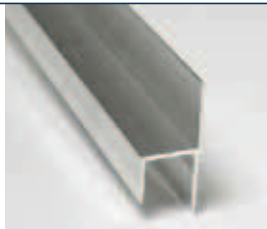
This section bar in natural UNI 6060 is used to apply dampers to P3ductal ducts, even in presence of a plasterboard wall. It is supplied in 4 meters rods.





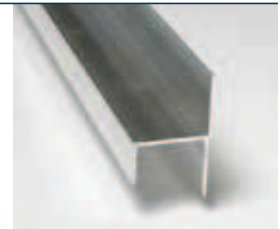
code 21PR02 - Chair section bar in aluminium 20 mm

This section bar is also used to fasten ducts to air handling units. Together with the "U" section bar, this section bar is used to build access doors. This section bar is supplied in 4 meter rods.



cod. 21PR15 - Chair section bar in aluminium 30 mm

This section bar is also used to fasten ducts to air handling units. Together with the "U" section bar, this section bar is used to build access doors. This section bar is supplied in 4 meter rods.



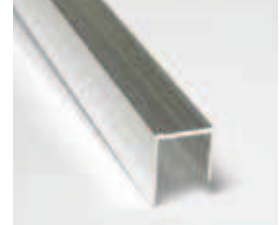
code 21PR12 - Chair section bar in polymer - 20 mm

This section bar is also used to fasten ducts to air handling units. Together with the "U" section bar, this section bar is used to build access doors. This section bar is supplied in 4 meter rods.



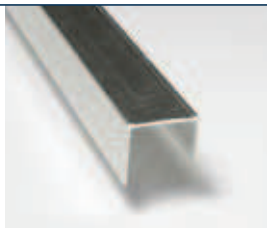
code 21PR01 - "U" section bar in aluminium 20 mm

Extremely versatile aluminium section for fastening of anti-vibration joints, volume dampers, and connection to sheet metal ducts. This section bar is supplied in 4 meter rods.



cod. 21PR14 - "U" section bar in aluminium 30 mm

Extremely versatile aluminium section for fastening of anti-vibration joints, volume dampers, and connection to sheet metal ducts. This section bar is supplied in 4 meter rods.



code 21PR11 - "U" section bar in polymer 20 mm

Extremely versatile aluminium section for fastening of anti-vibration joints and volume dampers. This section bar is supplied in 4 meter rods.



code 21PI01 - Access door

Built in fire resistant plastic material
Use for a easy access into the duct
without changing duct performance.







order guide

order guide - 20 mm panels

Which accessories and how many to order to make the ducts.

P3ductal constructions standards foresee that each accessory material necessary for making ducts must be used in a certain percentage with respect to the square meters of panels employed. The percentages given below refer to **100 m² of panels (20 mm thick)**.

Code	Description	U.M.	Necess. q.ty	Real q.ty *	page
21FNO1	Invisible flange joint in aluminium 20 mm	m	66,5	80	46
21FNO3	Tee connector flange joint in aluminium 20 mm	m	2	40	46
21FNO4	H bayonet in polymer	m	33	50	46-47
21FNO5	Covering angle in polymer 20 mm	n°	69	250	46-47
21SQO1	Zinc-coated steel angle bracket 20 mm	n°	138	500	46-47-48
21CL10	P3ductal Hydroglue (product subject to expiration)**	kg	4,0	10	24
21CL11	Hydrocat, hydroglue catalyst (product subject to expiration)**	kg	0,8	10	24
21CLO1	"Paint" glue 4 kg (product subject to expiration)**	kg	8,3	12	38
21CLO6	Ultra-rapid glue 50 g (product subject to expiration)	n°	0,5	1	28-41
21CLO8	"Profiles" glue 500 g (product subject to expiration)	n°	0,5	1	28-41
21NSO2	75mm P3ductal aluminium tape (50 m roll)	n°	4,7	16	26-39
21SLO1	Sealant aluminium colour (product subject to expiration)	n°	8,5	24	27-40
21PRO1	"U" section bar in aluminium 20 mm	m	13,5	40	55
21PRO2	"Chair" section bar in aluminium 20 mm	m	3,2	40	53
21PRO3	"F" section bar in aluminium 20 mm	m	6	40	53
21PRO4	Grille section bar 20 mm	m	4	40	54
21RFO1	Aluminium shaped disk	n°	36	100	49-51
21RFO2	Reinforcement section bar in aluminium	m	12	44	51
21RFO3	Zinc-plated self-threading screws 6,3 x 60 mm	n°	18	200	49-51
21SSO5	Hooked hanger bracket	n°	15	100	50

* round off quantities to the nearest whole pack and check the contents with the price list in force.

** order PAINT glue if using pneumatic glue spreader, order Hydroglue if using Hydroglue spray system

Basic equipment.

Code	Description	Q.ty	page
22VL06	P3ductal tool box Full Model	1	32
22TV01	Folding Work Table W/Special Matting	1	34
22ST12	1200 mm Length Aluminium Ruler	1	35
22ST40	4000 mm Length Aluminium Ruler	1	35
22SQ07	700 mm Square In Aluminium	1	34
22SQ12	1200 mm Square In Aluminium	1	34
22PG01	Bending Machine	1	37
22SP01	Pneumatic Glue Spreader	1	38
22PS05	Pneumatic silicone rifle	1	40

order guide - 30 mm panels

Which accessories and how many to order to make the ducts.

P3ductal constructions standards foresee that each accessory material necessary for making ducts must be used in a certain percentage with respect to the square meters of panels employed. The percentages given below refer to **100 m² of panels (30 mm thick)**.

Code	Description	U.M.	Necess. q.ty	Real q.ty *	page
21GS01	Gum Skin waterproof coating (product subject to expiration)	lt	65	75	14
21FN06	Invisible flange joint in aluminium 30 mm	m	66,5	80	46
21FN07	Tee connector flange joint in aluminium 30 mm	m	2	40	46
21FN04	H bayonet in polymer	m	33	50	46-47
21FN08	Covering angle in polymer 30 mm	n°	69	250	46-47
21SQ02	Zinc-coated steel angle bracket 30 mm	n°	138	250	46-47-48
21CL10	P3ductal Hydroglue (product subject to expiration)**	kg	4,0	10	24
21CL11	Hydrocat, hydroglue catalyst (product subject to expiration)**	kg	0,8	10	24
21CLO1	"Paint" glue 4 kg (product subject to expiration)**	kg	8,3	12	38
21CLO6	Ultra-rapid glue 50 g (product subject to expiration)	n°	0,5	1	28-41
21CLO9	"Profiles" Outdoor glue (product subject to expiration)	n°	1	1	28-41
21NS02	75mm P3ductal aluminium tape (50 m roll)	n°	4,7	16	28-41
21SLO1	Sealant aluminium colour (product subject to expiration)	n°	8,5	24	27-40
21PRO7	"F" section bar in aluminium 30 mm	m	6	40	53
21RFO1	Aluminium shaped disk	n°	36	100	49-51
21RFO2	Reinforcement section bar in aluminium	m	12	44	51
21RFO3	Zinc-plated self-threading screws 6,3 x 60 mm	n°	18	200	49-51
21SS05	Hooked hanger bracket	n°	15	100	50
21PRI4	"U" section bar in aluminium 30 mm	n°	13,5	40	55
21PRI5	Chair section bar in aluminium 30 mm	n°	3,2	40	53

* round off quantities to the nearest whole pack and check the contents with the price list in force.

** order PAINT glue if using pneumatic glue spreader, order Hydroglue if using Hydroglue spray system

Professional equipment.

Code	Description	Q.ty	page
22VL06	P3ductal tool box Full Model	1	32
22TV01	Folding Work Table W/Special Matting	1	34
22ST12	1200 mm Length Aluminium Ruler	1	35
22ST40	4000 mm Length Aluminium Ruler	1	35
22SQ07	700 mm Square In Aluminium	1	34
22SQ12	1200 mm Square In Aluminium	1	34
22CL05	Electric Plate Bending Roll	1	23
22LN30	Automatic Straight Cut Machine	1	22
22PT01	Computerized Cut System Machine	1	21
22ISO1	Hydroglue spray system	1	24
22MCO1	Ducts closing machine	1	25
22PS05	Pneumatic silicone rifle	1	27

40 feet (high cube) container capacity

Example with standard accessories

Code	U.M.	Description	Q.ty
15HP21	m2	Piral HD Hydrotec panel	3.024
21FN01	m	Invisible Flange Joint In Aluminium 20 mm	2.040
21FN03	m	Tee Connector Flange Joint In Aluminium 20 mm	80
21FN04	m	H Bayonet In Polymer	1.000
21FN05	n.	Covering Angle in Polymer 20 mm	2.250
21SQ01	n.	Zinc-Coated Steel Angle Bracket 20 mm	4.500
21CLO1	kg	"Paint" Glue 4 Kg (Product Subject To Expiration)	256
21CLO6	n.	Ultra-Rapid Glue 50 g (Product Subject To Expiration)	15
21CLO8	n.	"Profiles" Glue 500 g (Product Subject To Expiration)	16
21NS02	n.	75mm P3ductal Aluminium Tape (50 m Roll)	144
21SLO1	n.	Sealant Aluminium Colour (Product subject to expiration)	264
21PRO1	m	"U" Section Bar In Aluminium 20 mm	440
21PRO2	m	"Chair" Section Bar In Aluminium 20 mm	120
21PRO3	m	"F" Section Bar In Aluminium 20 mm	200
21PRO4	m	Grille Section Bar 20 mm	160
21RFO1	n.	Aluminium Shaped Disk	1.100
21RFO2	m	Reinforcement Section Bar In Aluminium	396
21RFO3	n.	Zinc-plated Self-Threading Screws 6,3 x 60 mm	600
21SS05	n.	Hooked Hanger Bracket	500

Example with reduced accessories

Code	U.M.	Description	Q.ty
15HP21	m2	Piral HD Hydrotec panel	3.072
21FN02	m	Invisible Flange Joint In Polymer 20 mm	2.080
21FN04	m	H Bayonet In Polymer	1.000
21FN05	n.	Covering Angle in Polymer 20 mm	2.000
21SQ01	n.	Zinc-coated steel angle bracket 20 mm	4.000
21CLO1	kg	"Paint" Glue 4 Kg (Product Subject To Expiration)	256
21NS02	n.	75mm P3ductal Aluminium Tape (50 m Roll)	144
21SLO1	n.	Sealant Aluminium Colour (Product subject to expiration)	264

20 feet container capacity

Example with standard accessories

Code	U.M.	Description	Q.ty
15HP21	m2	Piral HD Hydrotec panel	1.200
21FN01	m	Invisible Flange Joint In Aluminium 20 mm	800
21FN03	m	Tee Connector Flange Joint In Aluminium 20 mm	40
21FN04	m	H Bayonet In Polymer	400
21FN05	n.	Covering Angle in Polymer 20 mm	750
21SQ01	n.	Zinc-Coated Steel Angle Bracket 20 mm	1.500
21CLO1	kg	"Paint" Glue 4 Kg (Product Subject To Expiration)	100
21NS02	n.	75mm P3ductal Aluminium Tape (50 m Roll)	64
21SLO1	n.	Sealant Aluminium Colour (Product subject to expiration)	96
21PRO1	m	"U" Section Bar In Aluminium 20 mm	160
21PRO2	m	"Chair" Section Bar In Aluminium 20 mm	40
21PRO3	m	"F" Section Bar In Aluminium 20 mm	80
21PRO4	m	Grille Section Bar 20 mm	40
21RF01	n.	Aluminium Shaped Disk	400
21RF02	m	Reinforcement Section Bar In Aluminium	132
21RF03	n.	Zinc-plated Self-Threading Screws 6,3 x 60 mm	200
21SS01	n.	Self-Adhesive Hanger Bracket	200
21CLO8	n.	"Profiles" Glue 500 g (Product Subject To Expiration)	6
21CLO7	n.	Ultra-Rapid Glue 500 g (Product Subject To Expiration)	1

Example with reduced accessories

Code	U.M.	Description	Q.ty
15HP21	m2	Piral HD Hydrotec panel	1.248
21FN02	m	Invisible Flange Joint In Polymer 20 mm	800
21FN04	m	H Bayonet In Polymer	400
21FN05	n.	Covering Angle in Polymer 20 mm	750
21SQ01	n.	Zinc-Coated Steel Angle Bracket 20 mm	1.500
21CLO1	kg	"Paint" Glue 4 Kg (Product Subject To Expiration)	100
21NS02	n.	75mm P3ductal Aluminium Tape (50 m Roll)	64
21SLO1	n.	Sealant Aluminium Colour (Product subject to expiration)	96

order form

Image	Panels	Q.ty (mq)	Q.ty (mq)	Inv. flange	Q.ty (m)	"F" bar	Q.ty. (m)	Bracket	Q.ty (pcs)
	15HP21 48 mq		21FN01 (20 mm) 40 m		21PR13 (20 mm) 40 m			21SS01 (adhesive) 100 pcs	
	15HL21 48 mq		21FN06 (30 mm) 40 m		21SQ03 (20 mm) 200 pcs			21SS05 (hooked) 100 pcs	
	15HE21 48 mq		21FN02 (20 mm) 80 m		21SQ04 (30 mm) 200 pcs			Saddle bar Pack 21PR05 40 m	Q.ty (m)
	15HP31 33,6 mq		21FN09 (30 mm) 40 m		21PR02 (20 mm) 40 m			Disk Pack 21RF01 100 pcs	Q.ty (pcs)
	15HS31 33,6 mq		21FN04 50 m		21PR15 (30 mm) 40 m			Reinforc. bar Pack 21RF02 44 m	Q.ty (pcs)
	Gum skin Pack 21GS01 1 pack/15 l	Q.ty (l)			21PR12 (20 mm) 40 m			Screws Pack 21RF03 200 pcs	Q.ty (pcs)
	Paint glue Pack 21CL01 1 pack/4 kg	Q.ty (kg)			21PR15 (30 mm) 40 m			Access door Pack 21PI01 1 pcs	Q.ty (pcs)
	21CL02 1 pack/15 kg				21PR04 40 m			Collars Q.ty 21CR10 (ø100) 21CR25 (ø250)	Q.ty
	Hydroglue Pack 21CL10 (adhesive) 1 pack/10 kg	Q.ty (kg)			21PR04 40 m			Collars Q.ty 21CR15 (ø150) 21CR30 (ø300)	Q.ty
	21CL11 (caat) 1 pack/10 kg				21PR06 40 m			Collars Q.ty 21CR20 (ø200) 21CR35 (ø350)	Q.ty
	Rapid glue Pack 21CL06 50 gr each	Q.ty (pack)			21PR06 40 m			Sheet supp. bar Pack 21GN04 40 m	Q.ty (m)
	21CL07 500 gr each				21PR06 40 m			Anti vib. sheet Pack 21GN05 1 rotolo/25 m	Q.ty (m)
	Profiles glue Pack 21CL08 1 pack/500 gr each	Q.ty (pack)			21PR06 40 m			Turning vanes Pack 21CP03 20 m	Q.ty (m)
	21CL09 (outdoor) 1 stick/500 cc each				21PR06 40 m			Turning vanes Pack 21CP04 (guide) 10 m	Q.ty (m)
	Tapes Pack 21NS01 4 rolls/50 m each	Q.ty (rolls)			21PR06 40 m			Other	Quantity
	21NS02 16 rolls/50 m each				21PR06 40 m				
	Sealants Pack 21SL01 24 pack/280 cc each	Q.ty (pack)			21PR06 40 m				
	21SL02 24 pack/280 cc each				21PR06 40 m				



water formulated foams

To send by fax to + 39 049.90.70.302

Deliver by:	Day	Month	Year	Shipping will be arranged by:	Please quote:	
Deliver to:				<input type="checkbox"/> Client	<input type="checkbox"/> FOB	
Street				<input type="checkbox"/> P3	<input type="checkbox"/> C&F	
Post code	City			<input type="checkbox"/> Other (please specify)	<input type="checkbox"/> Other (please specify)	
Country	Tel.					
Fax						
Invoice to:	Date			Company	Your order No	
Street				Street	Bank	
Post code	City			Post code	Terms of payment	
Country	Tel.			Country	Vat Tax N°	
Fax				Tel.	Client Code	

general sales conditions

1. Irreversibility of the order

The order, issued by the Buyer, is irreversible and binding from the date in which it is signed by the Buyer. An order is considered confirmed by P3 only when the Buyer returns the Pro-forma Invoice or the Order Confirmation sent by P3 stamped and signed or proceeds with the payment according to the agreements taken (either by sending proof of the Advanced Payment or L/C opening) as per the subsequent Payment conditions see par. 5 Once the above is complied the order is to be considered accepted by P3 Srl, and has to be treated as a purchase and sale contract.

Once the buyer has accepted the order confirmation and all the attachments, the buyer expressly renounces to any claim and dispute relative to technical specifications, should these correspond to the ones previously accepted.

Should the Buyer cancel, or be late or refuse to withdraw (even only partially) the order, P3 Srl will have the right to receive as expense and compensation an amount equal to 50% of the entire value of the non-delivered goods.

2. Delivery conditions

The delivery time limits are only indicative and are not binding in any way. Thus late deliveries with regard to the supply of the raw materials or the unforeseen suspension of the production cycle, strikes, both of the staff and the suppliers, events of force majeure or acts of god (such as storms, damaging acts, acts of vandalism, theft, burglary, extortion, natural disasters, acts of war and revolution etc.), do not give the Buyer the right to withdraw or rescind from the contract or claim compensation for damages or any kind by P3 Srl.

3. Complaints

All complaints relating to possible defects noted on the goods supplied by P3 Srl, will have to be communicated by the Buyer to P3 Srl exclusively eight days from the date in which the defects are noticed and in any case within 12 months from the receipt of the goods object of the complaint, or the guarantee mentioned in the following paragraph 8, will no longer be valid.

The complaint must be sent, via registered post A.R., or via fax or via e-mail, with a clear and detailed description of the defect(s) as well as an indication of the date and number of the invoice issued by P3 Srl in relation to the defective goods.

Any eventual reimbursement or restitution of the goods will be possible only after written consent on behalf of P3 srl.

P3 Srl will reply to the Buyer within seven days from the receipt of each complaint, in accordance with the guarantee conditions, detailed in paragraph 9 below.

P3 Srl reserves the right to make any changes or modifications to its products which it considers necessary, still maintaining the standard of quality, without having to communicate the aforesaid changes or modifications to the Buyer and the Buyer may not raise objections in regards to possible differences which may be found in advertising, commercial and technical documentation distributed by P3 Srl.

4. Price, Discounts, Price changes

P3 Srl sells its products to the public at the prices detailed in the price list in force at the moment in which the order issued by the Buyer is accepted, as detailed in paragraph 1.

In regards to the prices found in the price list, P3 Srl reserves the right to grant discounts, if agreed to in writing with the Buyer beforehand.

The packaging and wrapping costs are normally included in the price list prices.

If special packaging is required, such as wooden, plastic or cardboard boxes crates or cages, the full cost will be charged to the Buyer, as pointed out by P3 Srl in the confirmation order and in the invoice.

Should the costs of the raw materials increase by more than 5%, respect to the ones decided with the supplier at the time the price list was prepared, these increases will be added to the sale price, if preceded by a written notice (even via fax or e-mail) at least 15 days before. With regard to the orders which have already been confirmed, and are to be carried out within at least 30 days from the acceptance of the order, the increases caused by the variation of the costs will not be applied.

Should the delivery of the materials not be performed within the above time due to causes such as:

- Non compliance with payment terms of previous deliveries of materials performed by P3,
- Delay in the performance of payments, in the case that the payment is agreed as advanced, or in the opening of the L/C,

P3 has the right to update its prices according to the new Price List in force at the moment in which the order can finally be carried out or update the exchange rate applied on prices, whenever the selling price is agreed in currency different from Euro.

5. Payment

Payments must be made to P3 Srl within the time limits set and using the methods agreed to in the order confirmation.

The Buyer accepts all the risks relating to the transfer of sums of money or any other transfer methods which may be used.

The payment terms may not be postponed or delayed due to possible complaints made by the Buyer.

general sales conditions

Where deferred payments are made using promissory notes or bank guarantees, in one or more instalments, these payments must be considered as being paid with recourse and for this reason they do not produce novations of the original credit, thus leaving intact the Buyer's duty to pay the price agreed, until all the amount due to P3 srl has been reimbursed with satisfaction.

The payment of a single order which has a total price inferior to 100.00, will have to be paid without any deferral and in cash. There is no payment deferment in the case of first orders.

6. Interests

Where the payment is late or not paid at all, P3 Srl will charge the Buyer, the interests, calculated from the expiry of the amount agreed, according to the nominal annual rate for deposits in Euro every six months, called EURIBOR, calculated by the European Central Bank (ECB), increased by 7 percentage points yearly.

7. Termination due to the Buyer

The failure to pay even only one instalment of the price agreed, relating to deferred payments made in instalments, (as indicated in P3 Srl's invoices) not lower than an eighth of the price (excluding interest and expenses) or the failure to pay two consecutive instalments of any amount, gives P3 Srl the right to request the immediate payment of all its credits and the loss, for the buyer, of the existing deferred payment terms.

P3 Srl reserves in addition the right to terminate the contract, to reclaim immediate possession of the goods supplied and to retain the amount of the instalments already paid as indemnity for the use or for the deterioration of the goods supplied to the Buyer, apart for the compensation of additional damages, including the collection and custody expenses of the goods and any other possible expenses.

8. Guarantee

P3 Srl guarantees the utmost quality of the goods, tools, machines, equipment, accessories and parts produced or marketed, designed or created by the former in conformity with the EC Directive. The duration of the guarantee is 12 months from the date of the issue of each sales invoice, which is sent to the Buyer via ordinary post, via e-mail or via a Courier who has to deliver the goods to the Buyer. The characteristics of the construction of the tools, machines and equipment sold are described in the "User's Manual for Use and Maintenance", a copy of which is to be inserted in the packaging or attached to the Document of Transport (DOT) upon delivery.

The guarantee excludes defects deriving from incorrect storage, negligence, lack of skill, abnormal use or incorrect use by the Buyer or by the Final Users, and acts of god and force majeure. The guarantee will not be effective if the machines, the tools or the accessories are damaged or repaired or modified or disassembled without P3 Srl's or one of P3 Srl's employees control or without the authorization of the former. The guarantee does not include and does not extend, as indicated in the previous paragraph, to direct or indirect damage suffered by the Buyer, and does not give the right, in any case whatsoever, to withdraw from the contract or to obtain compensation for the damage caused due to the failure to use the products or the professional equipment during their repairing period or the substitution of the defective parts.

Nevertheless, it is to be understood that, in the case of dispute, the Buyer must continue to pay the instalments within the time limits and according to the methods agreed, otherwise the right to the guarantee will be removed.

9. The Quality of P3ductal Pre-insulated Aluminium Panels

The panels are produced with materials appropriately chosen and, hence, P3 Srl guarantees the highest quality. For each type of panel, a technical data-sheet containing the description of the relative characteristics is available. The tolerance of the materials are also specified in the technical datasheets. Where bubbles, hollows, marks and defects in general of varying form and size are noted under the aluminium foil, it is necessary to remember that the former can originate from the continual production process and may not be linked, in any way, with acts of negligence or lack of attention or skill. Given that this phenomenon can occur (based on the findings of the statistics) within the limit of 10% with respect to the total quantity, expressed in m2 of the panels produced and, therefore, within the normal tolerance limits for similar types of materials, the defects do not at all prejudice neither the physical and mechanical characteristics of the panels nor the use of the panels designed for duct construction. P3 Srl is bound to supply the parts, ascertained as being defective, for free, as long as the Buyer indicates the defects using the method(s) detailed in paragraph 3 above.

The assembly and disassembly, delivery and transport costs for the parts to be replaced or repaired are to be fronted by the Buyer, as travel and accommodation expenses in the case of Technical Assistance by P3 Srl.

10. The Quality of P3isomac Panels

P3 Srl guarantees the highest quality of the manufactured P3isomac panels and the perfect compliance to the technical specifications

general sales conditions

communicated and accepted by the buyer as indicated in paragraph 1.

Any possible variations in the colour tone which may appear in the different supplies of pre-painted sheet metal may not constitute a valid reason to contest the materials and are to be considered physiological.

As for the supply of P3isomac zinc coated sheets, P3 Srl does not guarantee the aesthetic uniformity of the different sheets, not considering as contestable defects by the buyer any kind of eventual imperfections which may be noticed exclusively on the surface of these sheets.

For all matters not expressly mentioned in the present paragraph, the previous paragraph 9 is valid.

11. The Duties of the Duct Constructor

The construction and installation of the ducts must be carried out using the tools and equipment supplied by P3 Srl and implementing the technology of the P3ductal system.

The Duct Constructor accepts all the duties towards the Clients (final users) in so far as the quality, compatibility and safety of the operations carried out by the former using the products purchased from P3 Srl is concerned. Therefore, P3 Srl has no duty towards the Client (final users).

12. Transport – Risk – Damages

The Buyer is bound to verify, upon receiving the goods, whether the goods correspond to the amount and quality of those described in the packing list attached to the export invoice, issued by P3 Srl at delivery to the Courier. Where the Buyer notices a discrepancy between the goods delivered and the details of both the invoice and the packing list, or damage of any sort, the Buyer must immediately communicate this in writing, within eight days from the receipt, after which any kind of complaint will be considered void and in any case not acceptable.

13. General Provisions

The Buyer declares that he is fully aware of and accepts, without any reservation, these “General Sales Conditions”. Any deviation from the “General Sales Conditions”, mutually agreed to by P3 Srl and the Buyer, must be agreed in writing and is to be strictly limited to what is specifically detailed and is not to imply novations even of the general conditions, which remain unchanged, unless there is express agreement to the contrary.

14. Disputes

All contracts with P3 Srl are regulated and subject to the Italian law.

The parties both agree to choose the Padova Tribunal as exclusive forum to which present any dispute arising from the present “General Sales Conditions”, inclusive of all those inherent to the validity, the interpretation and execution of the norms.

Should any dispute arise due to the contents of the contracts drawn up with P3 Srl, as also any controversy inherent to the validity, the interpretation and execution of the present “General Sales Conditions”, the parties agree to use exclusively the jurisdiction of the Tribunal of Padova (Italy).

Catalogue notes

Modifications

P3 reserves the right to modify the contents of this publication at its own discretion through the publication of subsequent editions or the insertion of supplements.

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